

Disc

The disc inserted in the front cover contains the user manual of the models APEX10, APEX15 and APEX20. The user manual is available in the following languages:

Český	Español	Nederlands	Русский
Dansk	Français	Norsk	Svenska
Deutsch	Italiano	Polski	Suomi
English (UK)	Magyar	Português	中文 (简体)
English (US)			

The disc also contains quick-reference instructions for the replacement of the pump hose. This replacement instruction is only for users that are familiar with the replacement procedures in the user manual.

How to use the disc

- 1 Put the disc in the disc drive.
- 2 Close the disc drive.
The disc will start automatically.
- 3 Wait until the various language versions appear on screen.
- 4 Select the required language (click 1x with the left mouse button).
The PDF reader program will automatically start and the required user manual appears on screen.

Shortcuts

In the left margin you will find the various chapters and paragraphs. These can be accessed directly by clicking on the required chapter or paragraph.

In the text you will find hyperlinks to chapters or paragraphs. These hyperlinks are linked with the required chapters or paragraphs. By clicking a shortcut the required chapter or paragraph appears on screen.

System requirements

The program on the disc requires a PC with the following minimum system requirements:

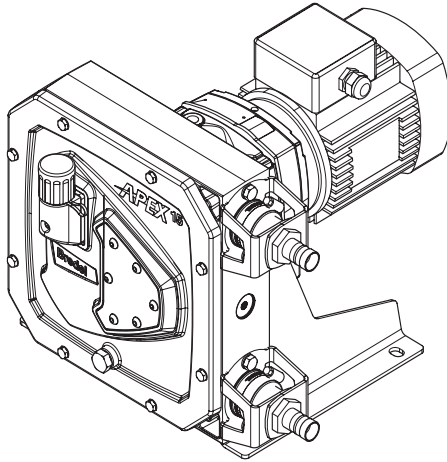
- CD drive

The following software must be installed on the PC:

- PDF reader program
- an internet browser

Hose pump series APEX10, APEX15 and APEX20

Manual



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SAFETY FORM**NOTES**

1 GENERAL

1.1 How to use this manual

This manual is intended as a reference book by means of which qualified users are able to install, commission and maintain the hose pumps mentioned on the front cover.

1.2 Original instructions

The original instructions for this manual have been written in English. Other language versions of this manual are a translation of the original instructions.

1.3 Other supplied documentation

Documentation of components such as the gearbox, the motor and the frequency controller is not included in this manual. However, if additional documentation is supplied, you must follow the instructions in this additional documentation.

1.4 Service and support

For information with respect to specific adjustments, installation, maintenance or repair jobs which fall beyond the scope of this manual, contact your Bredel representative. Make sure you have the following data at hand:

- Serial number of the hose pump
- Article number of the pump hose
- Article number of the gearbox
- Article number of the electric motor
- Article number of the frequency controller

You will find these data on the identification plates or stickers on the pumphead, the pump hose, the gearbox and the electric motor. See § [4.1.1](#).

1.5 Environment and disposal of waste**CAUTION**


Always observe the local rules and regulations with respect to processing (non reusable) parts of the hose pump.


Inquire within your local government about the possibilities for reuse or environment-friendly processing of packaging materials, (contaminated) lubricant and oil.


2 SAFETY

2.1 Symbols

In this manual the following symbols are used:

	WARNING Procedures which, if not carried out with the necessary care, may result in serious bodily harm.
--	--

	CAUTION Procedures which, if not carried out with the necessary care, may result in serious damage to the hose pump, the surrounding area or the environment.
--	---

	Remarks, suggestions and advice.
---	----------------------------------

2.2 Intended use

The hose pump is exclusively designed for pumping suitable products. Every other or further use is not in conformance with the intended use.

Flammable fluids are not suitable products to be pumped by this hose pump. This pump is not intended to operate in potentially explosive atmospheres.

The "Intended use" as laid down in EN 292-1 is "... the use for which the technical product is intended in accordance with the specifications of the manufacturer, inclusive of his indications in the sales brochure". In case of doubt it is the use, which appears to be its intended use judging from the construction, execution and function of the product, and its description in the user's documentation.

Only use the pump in conformance with the intended use described above. The manufacturer cannot be held responsible for damage or harm resulting from use that

is not in conformance with the intended use. If you want to change the application of your hose pump, contact your Bredel representative first.

2.3 Use in potentially explosive atmospheres

The pumphead and drive mentioned in this manual may be configured to be suitable for use in a potentially explosive atmosphere. Such a pump meets the requirements as stated in the European Directive 94/9/EC (ATEX Directive). Such a pump belongs to: Group II appliances, category 2 GD bck T5.



Use in potentially explosive atmospheres requires special configuration of the pump unit. Contact your Bredel representative for use in explosive atmospheres.

See Bredel's ATEX Instruction manual which is supplied with pumps configured as mentioned above.

2.4 EHEDG compliance

The hose connections of the pumphead described in this manual are EHEDG compliant when stainless steel nipples are applied and the connections are properly created. This only concerns the connection between nipple and pump hose.



WARNING

The user is responsible for the EHEDG compliance of the connection between nipple and suction or discharge line if compliance is needed.

See the user guide "NBR Hoses For Food Contact" supplied with F-NBR hoses for a description of a proper hose connection.

2.5 Responsibility

The manufacturer does not accept any responsibility for damage or harm caused by not observing the safety regulations and instructions in this manual and other supplied documentation, or by negligence during installation, use, maintenance and repair of the hose pumps mentioned on the front cover. Depending on the specific working conditions or accessories used, additional safety instructions can be required.

Immediately contact your Bredel representative if you notice a potential danger while using your hose pump.



WARNING

The user of the hose pump is fully responsible for observing local safety regulations and directives. Observe these safety regulations and directives when using the hose pump.

2.6 Qualification of the user

The installation, use and maintenance of the hose pump should only be performed by well-trained and qualified users. Temporary staff and persons in training may use the hose pump only under the supervision and responsibility of trained and qualified users.

2.7 Regulations and instructions

- Everyone who works with the hose pump must be aware of the contents of this manual and observe the instructions with great care.
- Never change the order of the actions to be carried out.
- Always store the manual near the hose pump.

3 WARRANTIES

The manufacturer offers a two-year warranty on proper workmanship of all parts of the hose pump. Exclusion is made for normal wear and tear of consumables such as pump hoses, lubricant, hose clamps, pressing shoes, ball bearings, wear rings, seals and rubber bushes, or parts which have been misused or damaged through negligence.

This manufacturer's warranty is null and void for any user who has substituted the parts of an alternate manufacturer into a Watson-Marlow Bredel B.V. (hereafter called Bredel) hose pump.

Damaged parts may be returned to the manufacturer for warranty analysis. If failure was determined caused by faulty workmanship, the manufacturer will repair or replace the faulty component.

The parts must be accompanied by a fully completed and signed health and safety form, as present in the back of this manual. The form must be applied to the outside of the shipping carton.

Parts which have been contaminated or which have been corroded by chemicals or other substances that can pose a health risk must be cleaned before they are returned to the manufacturer. Furthermore, it should be indicated on the health and safety form, which specific cleaning procedure has been followed, and it should be indicated that the equipment has been decontaminated. The safety form is required at all items, even if the parts have not been used.

Warranties purporting to be on behalf of Bredel made by any person, including representatives of Bredel, its subsidiaries, or its distributors, which do not accord with the terms of this warranty shall not be binding upon Bredel unless expressly approved in writing by a Director or Manager of Bredel.

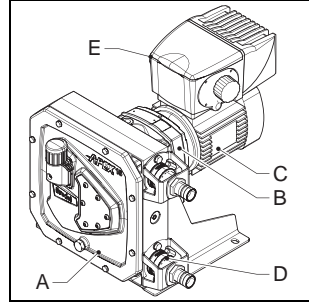
4 DESCRIPTION

4.1 Identification of the product

4.1.1 Identification of the product

The hose pump can be identified by identification plates or stickers on:

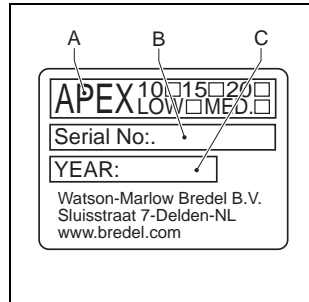
- A:** Pumphead
- B:** Gearbox
- C:** Electric motor
- D:** Pump hose
- E:** Frequency controller (option)



4.1.2 Identification of the pump

The identification plate on the pumphead contains the following data:

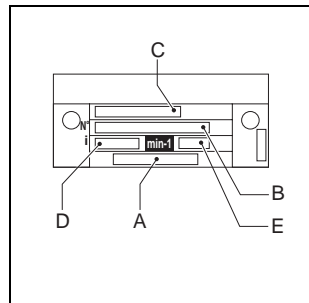
- A:** Pump type, hose diameter and rotor type (low- or medium-pressure)
- B:** Serial number
- C:** Year of manufacture



4.1.3 Identification of the gearbox

The identification plate on the gearbox contains the following data:

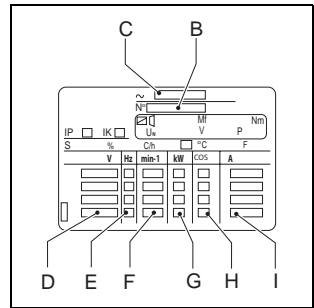
- A:** Article number
- B:** Serial number
- C:** Type number
- D:** Reduction ratio
- E:** Number of revolutions per minute



4.1.4 Identification of the electric motor

The identification plate on the electric motor contains the following data:

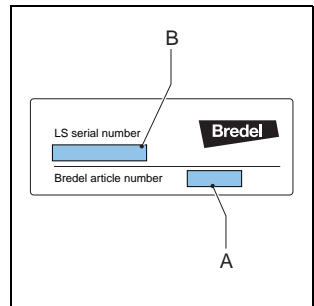
- B:** Serial number
- C:** Article number
- D:** Mains
- E:** Frequency
- F:** Speed
- G:** Power
- H:** Power factor
- I:** Current



4.1.5 Identification of the frequency controller

The identification of the Bredel Variable Frequency Drive (VFD) can be found inside the VFD. Remove the cover by loosening the two screws. The identification sticker contains the following data:

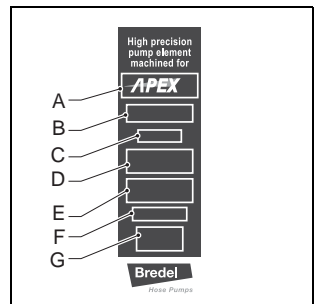
- A:** Article number
- B:** Serial number

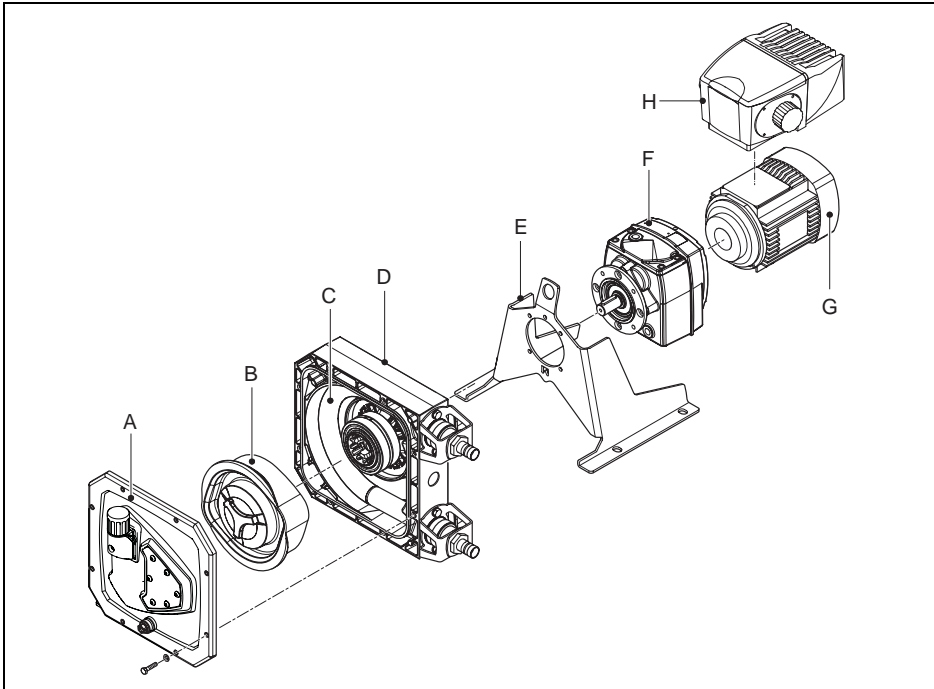


4.1.6 Identification of the pump hose

The identification sticker on the pump hose contains the following data:

- A:** Pump type
- B:** Part code
- C:** Internal diameter
- D:** Type of material of inner liner
- E:** Remarks, if applicable
- F:** Maximum permissible working pressure
- G:** Production code

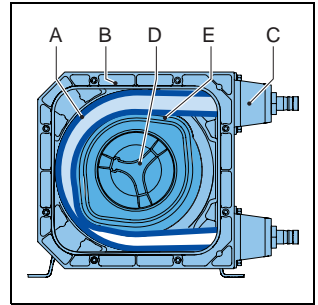


4.2 Construction of the pump

- A:** Cover
- B:** Rotor
- C:** Pump hose
- D:** Pump housing
- E:** Support
- F:** Gearbox
- G:** Electric motor
- H:** Frequency controller

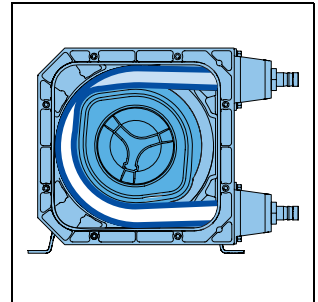
4.3 Operation of the pump

The heart of the pumphead consists of a specially constructed pump hose (A) which lies against the inside of the pump housing (B). The ends of the hose are connected to the suction and discharge lines (C). A bearing-mounted rotor (D) with two facing integral pressing shoes (E) is in the centre of the pumphead. It rotates clockwise.

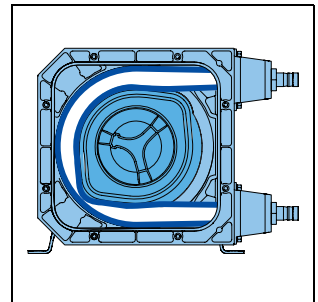


In phase 1 the lower shoe compresses the pump hose by the rotational movement of the rotor, forcing fluid through the hose. As soon as the shoe has passed, the hose recovers to its original shape due to the mechanical properties of the material and fluid is drawn into the hose.

In phase 2 fluid is drawn through the hose by the (continuous) turning motion of the rotor.



In phase 3, the second integral pressing shoe compresses the pump hose. Due to the continuous rotating movement of the rotor new fluid is sucked in and fluid that is previously drawn in is pressed out by the shoe. When the first shoe leaves the pump hose, the second shoe has already occluded the pump hose and fluid is prevented from flowing back. This method of liquid displacement is known as the "positive displacement principle".



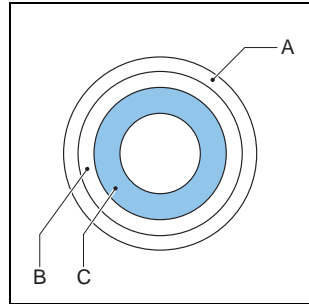
4.4 Pump hose

4.4.1 General


- A:** Extruded outer layer made of natural rubber
B: Two nylon reinforcement layers
C: Extruded inner liner

The pump hose liner material should be chemically resistant to the product being pumped. For each pump model various hose types are available. Choose the most appropriate for your application.

The material of the inner liner of the pump hose determines the hose type. Each hose type is marked by a unique colour code.



Hose type	Material	Colour code
NR	Natural rubber	Purple
NBR	Nitrile rubber	Yellow
F-NBR	Nitrile rubber	Yellow
EPDM	EPDM	Red
CSM	CSM	Blue

	<p>Consult your Bredel representative for more detailed information about the chemical and temperature resistance of pump hoses.</p>
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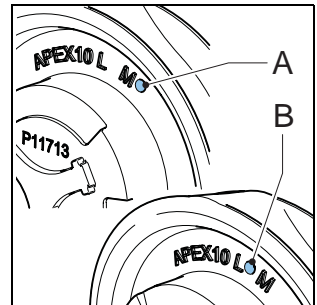
Bredel pump hoses have been carefully machined to achieve minimum tolerances in wall thickness. It is very important to guarantee the correct compression of the pump hose, because:

- When the compression is too high, it creates an excessive load on the pump and pump hose, which may reduce the life of the pump hose and bearings.
- When the compression is too low, it cuts capacity and causes backflow. Backflow reduces the life of the pump hose.

4.4.2 Hose compression force adjustment

The compression force on the pump hose can be adjusted by installing a rotor with a different dimension between the tips of the integral pressing shoes. The rotor is chosen to achieve an optimal life of the pump hose for the intended use of the hose pump. Each hose size (10, 15 or 20 mm inner diameter) has its own low-pressure and medium-pressure rotors. This means there are six types of rotors available. If you want to change the application of your hose pump or if you want to change the hose size, contact your Bredel representative.

Low-pressure and medium-pressure rotors can be recognized by a marked hole near the “L” for “Low-pressure” (B) or near the “M” for “Medium-pressure” (A) on the rotor.



4.4.3 Lubrication and cooling

The pumphead, in which the rotor and pump hose can be found, is filled with Bredel Genuine Hose Lubricant. This lubricant lubricates the movement between the hose and the pressing shoes and dissipates the generated heat via the pump housing and the cover.

The lubricant is food grade. The user is responsible to ensure the chemical compatibility of the lubricant with the fluid to be pumped. See § 11.1.4 for the required quantity and NSF registration.

See § 7.5 for the consequences of a hose failure.



Consult your Bredel representative for lubrication recommendations when operating the hose pump below 2 rpm.

4.5 Gearbox

The hose pump types described in this manual use helical gearbox units. Other gearbox types are available as option. The gearboxes are fitted with a flange connection. See § 11.2 for specifications. See the documentation supplied with the gearbox for installation and maintenance information. In case of doubt, consult your Bredel representative.

4.6 Electric motor

The standard electric motor is a completely enclosed three-phase asynchronous motor. The motor connection must meet the local applicable regulations. See the documentation supplied with the electric motor for installation and maintenance information. In case of doubt consult your Bredel representative. See § 5.3.4 and § 11.3 for installation and connection information.

4.7 Available options

The following options are available for the hose pump:

- High (lubricant) level float switch
- Revolution counter
- Medium- or low-pressure rotor (depending on the discharge pressure)
- Frequency controller¹
- Three hose sizes
- Five hose types
- Various types of hose connection
- Worm gear drive
- Special configuration for use in explosive atmospheres

1 See the supplier's documentation and § 11.4.

5 INSTALLATION

5.1 Unpacking

Follow the unpacking instructions on the packaging or on the hose pump, the gearbox and the electric motor.

5.2 Inspection

Check that your delivery is correct and check it for any transport damage. When replacing parts, check that the delivery is correct and check these parts for any transport damage. See § 4.1.1. Report any damage immediately to your Bredel representative.

5.3 Installation conditions

5.3.1 Ambient conditions

Make sure that the hose pump is in an area where the ambient temperature during operation is not lower than -20 °C (-4 °F) and not higher than +45 °C (+113 °F).

5.3.2 Set-up

- The pump materials and protective layers are suitable for indoor set-up and a protected outdoor set-up. Under certain conditions the pump is suitable for limited outdoor set-up or a salty or aggressive atmosphere. Consult your Bredel representative for more information.
- Make sure that the floor surface has a maximum slope of 10 mm per meter (0.12 inch per foot).
- Make sure that there is sufficient room around the pump to carry out the necessary maintenance.
- Make sure that the room is sufficiently ventilated, so that the heat developed by the pump and drive can be dissipated. Keep some

distance between the ventilation cover of the electric motor and the wall to allow the supply of cooling air.

5.3.3 Pipework

When determining and connecting suction and discharge lines consider the following points:

- It is recommended that the bore size of the suction and discharge lines is larger than the bore size of the pump hose. For more information consult your Bredel representative.
- Limit the presence of sharp bends in the discharge line. Make sure that the radius of any bend is as large as possible. Use Y-connections instead of T-connections.
- It is recommended to use a minimum of three quarters (3/4) of the hose length as flexible hose in the suction or discharge line. This avoids the need to remove the connection lines when changing a pump hose.
- Keep the delivery and suction lines as short and direct as possible.
- Select the correct mounting material for flexible hoses and make sure that the installation is suited for the design pressure of the system.
- Do not exceed the maximum working pressure of the hose pump. See § 11.1.1. If necessary fit a pressure relief valve.

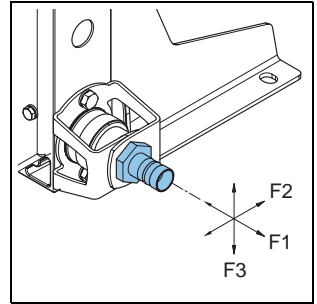


CAUTION

Consider the maximum permissible working pressure on the discharge side. Exceeding the maximum working pressure may lead to serious damage to the pump.

- Make sure that the maximum forces on the flanges are not exceeded. The permissible loads are given in the following table.

Maximum permissible loads [N / lbf] on the pump connections		
Force	[N]	[lbf]
F1	600	135
F2	120	27
F3	300	67



5.3.4 Motor

The motor connection must meet the local applicable regulations. A thermal safety device should reduce the risk of a motor overload. For connecting PTC thermistors (if present) a special thermistor relay must be used. In case of doubt, contact your Bredel representative for advice. See § 11.3 for specifications. See the documentation supplied with the electric motor for information on how to connect the motor to your power supply.

5.3.5 Frequency controller



WARNING

A frequency controller that is fitted *without manual control* can start the pump automatically when power is applied.

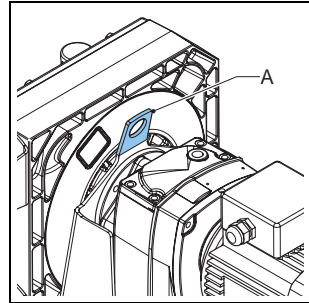
If the hose pump is fitted with a frequency controller, consider the following points:

- Take precautions so the motor does not restart automatically after an unscheduled stop. In the event of a power or mechanical failure, the frequency controller stops the motor. When the cause of the failure is removed, the motor can restart automatically. The automatic restart can be dangerous in certain pump installations.

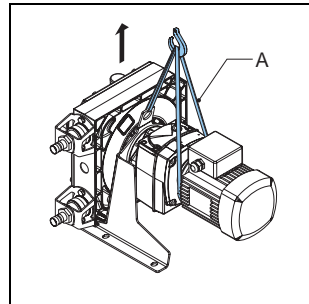
- All control cables outside the enclosure must be shielded and have a cross sectional area between 0.22 and 1 mm² (23 and 18 AWG). The shielding must be connected to earth at both ends. In case of doubt, consult your Bredel representative.

5.4 Lifting and moving the pump

The pump support has a lifting eye (A) for lifting and moving the hose pump.



The complete hose pump, i.e. pumphead, gearbox and electric motor, must be lifted using the lifting eye plus additional support using suitably rated straps or slings (A). For the weights, see § 11.1.5.



WARNING

If the pump is to be lifted ensure that all standard lifting practices are adhered to and carried out by qualified personnel only.

5.5 Placing the pump

Position the pump on a horizontal surface. Use suitable anchor bolts to attach the pump to the floor surface.

6 COMMISSIONING

6.1 Preparations

**WARNING**

A frequency controller that is fitted *without manual control* can start the pump automatically when power is applied.

**WARNING**

Disconnect and lock the power supply to the pump drive before any work is carried out.

In case the motor is fitted with a frequency controller and has a single-phase power supply, wait two minutes to make sure that the capacitors have discharged.

1. Connect the electric motor and, if present, the frequency controller in conformance with the locally applicable rules and regulations. See § 5.3.5. Have the electrical installation work carried out by qualified personnel.
2. Check that the lubricant level is above the minimum level line in the inspection window. If necessary refill with Bredel Genuine Hose Lubricant via the breather plug. See also § 8.4.

6.2 Commissioning

1. Connect the pipework.
2. Make sure that there are no obstructions such as closed valves.
3. Switch on the hose pump.
4. Check the rotation of the rotor.
5. Check the capacity of the hose pump. If the capacity differs from your specification, follow the instructions in chapter 10 or consult your Bredel representative.
6. If a frequency controller is present, check the capacity range. In case of any deviations consult the supplier's documentation.
7. Check the hose pump in accordance with points 2 to 4 of the maintenance table at § 8.2.

7 OPERATION

7.1 Temperature

The pump will heat up during normal operation. Heat is generated in the contact zone between the pressing shoe and the hose. The heat is removed by the lubricant and transported to the pump casing and cover. This will result in a temperature higher than the ambient temperature.

**WARNING**

Avoid contact with the casing and cover under conditions of high pressure and running speed.

7.2 Power rating

The pump requires a certain amount of power for the specified operating condition(s). The gearbox and motor should be capable of handling that power at the given revolution speeds. See § 7.3 to determine the required power.

**WARNING**

Overloading the motor can lead to serious motor damage. Do not exceed the maximum power rating of the motor.

**WARNING**

Overloading the gearbox leads to increased tooth wear and shortened bearing life. This can lead to serious gearbox damage. Do not exceed the maximum power rating of the gearbox.

7.3 Performance graphs

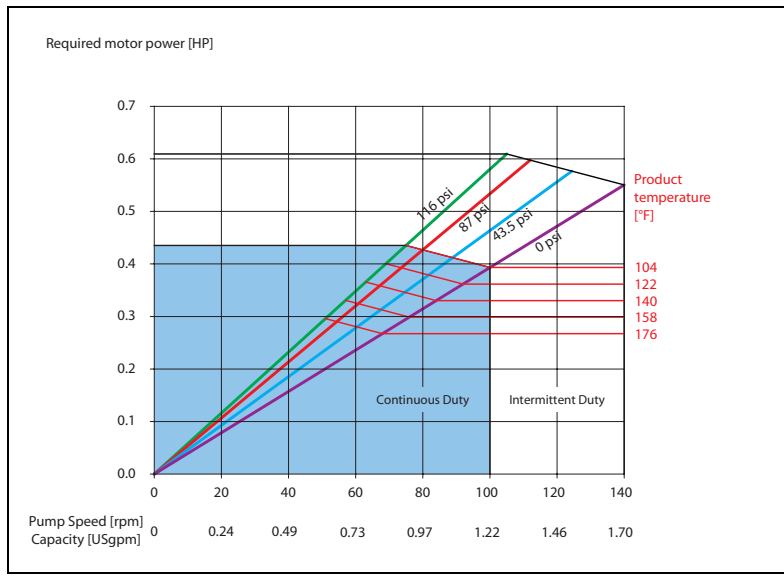
Useful operating duties can be found in the performance graphs in which discharge-pressure curves are displayed in a speed-power diagram.

Even at 0 kPa (0 psi) discharge pressure a certain torque is required to let the pump rotor rotate. The pump and hose are designed to handle a discharge pressure up to 800 kPa (116 psi). The triangular area between the 0 kPa (0 psi) and the 800 kPa (116 psi) lines describes the allowed performance area. The required duty points have to fall within this area.

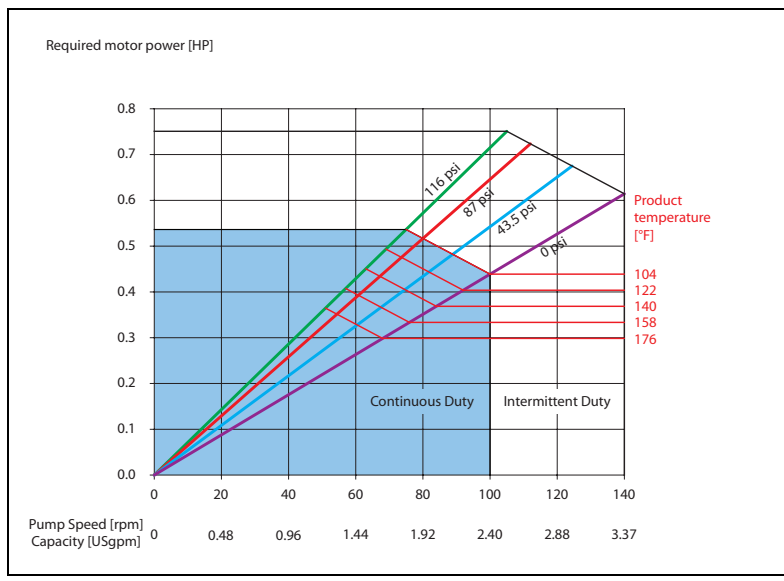
In the direction of higher speeds and powers, pump operation is limited by the heat generated, the product temperature and the ambient temperature. Product-temperature lines determine a distinction between areas of continuous operation and intermittent operation in the graphs. The graphs apply for a maximum ambient temperature of 40 °C (104 °F).

If the duty for an application is specified in the area of intermittent operation, let the pump stand still to cool down for at least one hour after three hours of operation.

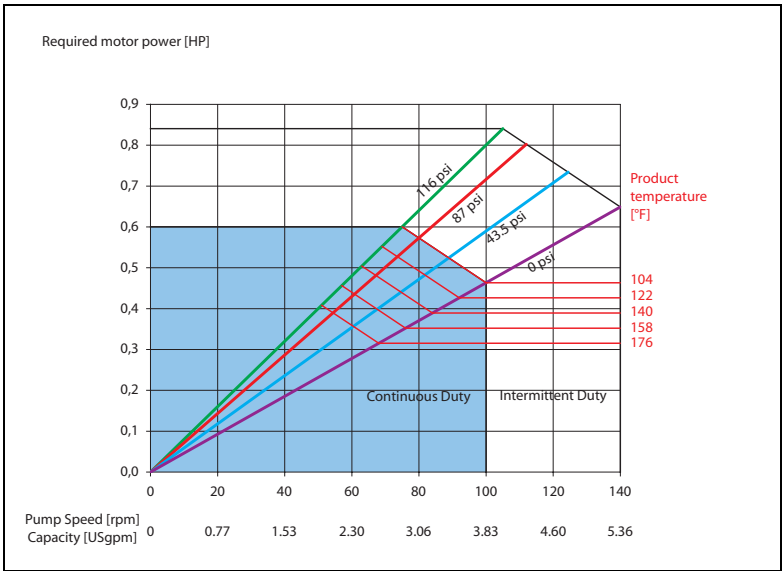
7.3.1 Performance graph APEX10:



7.3.2 Performance graph APEX15:



7.3.3 Performance graph APEX20:



7.4 Dry running

Dry running is a running condition of the pump when no fluid is flowing through the pump. Bredel peristaltic pumps are very suitable for dry running. Dry running imposes an additional thermal load on the pump hose, because a part of the internal heat associated with repetitive hose compression is normally removed by the process fluid. So dry running increases the wear on the hose. The thermal load depends on the running speed of the pump, the hose size (10, 15, 20 mm) as well as the rotor type (low-pressure or medium-pressure). To minimize the extra wear, it is advisable to minimize dry running periods.

7.5 Hose failure

Cause of a hose failure

The hose in a peristaltic pump has to withstand many load cycles of considerable magnitude. The repetitive stress cycles will cause the hose to deteriorate and eventually fail.

Result of a hose failure


A hose failure will result in direct contact between the pump lubricant and the pumped fluid.

Consequences of a hose failure


In general, this will not cause a hazardous situation because the Bredel Genuine Hose Lubricant is harmless (approved by the United States Food and Drug Administration). However, there is an exception in case of pumping a strong oxidizer or a strong acid.

See § [11.1.4](#) about chemical compatibility.

- Hazardous situations

	<p>WARNING</p> <p>Avoid direct contact between a strong oxidizer or a strong acid and Bredel Genuine Hose Lubricant. This can cause unwanted chemical reactions. Use an alternative lubricant to avoid hazardous situations. Contact your Bredel representative for more details.</p>
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- Additional downtime
Hose failure will result in additional downtime, because you must clean the pump before a new hose installation.

	<p>Regularly replace the hose to avoid hose failure and additional downtime. Hose life depends on the operating condition, process fluid and hose material. The end-user should be aware of this and establish the frequency of preventive hose replacement. Contact your Bredel representative for advice.</p>
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- Large spill of product
In case the pressure in the process line (reservoir) is above the pressure in the pump housing (ambient pressure), the process fluid can enter the pump housing. If there is no check valve in the process line a serious amount of fluid can flow from the reservoir into the pump housing and escape through the breather onto the floor. This could lead to a large spill of product outside the pump. Reversed flow protection is advised. This is not part of the scope of delivery.

7.6 Fluid leakage

The APEX pump uses a lubricated rotor to compress the hose. This means the pumphead must be filled with sufficient lubricant during operation. This lubricant is contained in the pump housing by the front cover and by a dynamic seal on the back. The gearbox is filled with gearbox lubricant.

Seal damage can occur due to normal wear in time, but is seriously accelerated if the seal gets in contact with contaminated lubricant. Thorough cleaning of the pump housing after a hose failure and regular replacement of the lubricant is strongly advised.

The pumphead and gearbox are directly coupled to each other. A special feature is included in the pumphead to allow early detection of seal damage of the pump or gearbox.

This feature is called the leakage zone. Drops of lubricant visible at the back of the pump indicate likely seal failure. To avoid consequential damage, the pump must be stopped and lubricant levels of the pumphead and gearbox must be checked. The damaged seal should be replaced.



Regularly inspect the pump for fluid leakage.





WARNING

Risk of injury from falling! Process fluid mixed with pump lubricant that is leaking from the pump can make floors slippery.

8 MAINTENANCE


8.1 General

	<p>WARNING</p> <p>Disconnect and lock the power supply to the pump drive before any work is carried out.</p> <p>In case the motor is fitted with a frequency controller and has a single-phase power supply, wait two minutes to make sure that the capacitors have discharged.</p>
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	<p>WARNING</p> <p>Do not remove the pump cover if the power cable is connected to the motor. Do not connect the power cable to the motor if the pump cover is removed.</p>
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Only use original Bredel parts when maintaining the hose pump. Bredel cannot guarantee correct operation and any consequential damage that occurs from the use of non-original Bredel components. See also chapters 2 and 3.

Check that your delivery of original parts is correct and check it for any transport damage. If parts are damaged, consult your Bredel representative.

	<p>Before installation, always check the condition of the supplied parts. Do not install damaged parts. In case of doubt, contact your Bredel representative.</p>
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8.2 Maintenance and periodic inspections

The following diagram shows the maintenance and periodic inspection that need to be carried out on the hose pump to guarantee optimal safety, operation and life of the pump.

Point	Action	To be carried out	Remark
1	Checking the lubricant level.	Before starting the pump and at scheduled intervals during operation.	Make sure that the lubricant level is above the minimum level line in the inspection window. If necessary refill the lubricant. See also § 8.4.
2	Checking the pump-head for any leakage of lubricant around the cover, the brackets and the rear of the pump-head.	Before starting the pump and at scheduled intervals during operation.	See § 10.
3	Checking the gearbox for any leakage.	Before starting the pump and at scheduled intervals during operation.	In case of leakage consult your Bredel representative.
4	Checking the pump for deviating temperature or strange noises.	At scheduled intervals during operation.	See § 10.
5	Checking the rotor with integral pressing shoes for excessive wear.	When replacing the pump hose.	See § 8.5.
6	Internal cleaning of the pump hose.	Cleaning of the system or fluid change.	See § 8.3.
7	Replacing the pump hose.	Preventive, this means after 75% of the hose life of the first hose.	See § 8.5.
8	Changing lubricant.	After every second hose change or after 5,000 service hours, whichever comes first, or after hose rupture.	See § 8.4
9	Replacing the seal ring.	If necessary.	See § 8.6.1.

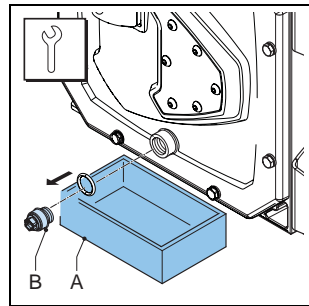
Point	Action	To be carried out	Remark
10	Replacing the rotor with integral pressing shoes.	Wear on the running surface of the pump hose and/or seal ring.	
11	Replacing the bearings.	If necessary.	See § 8.6.1.

8.3 Cleaning the pump hose

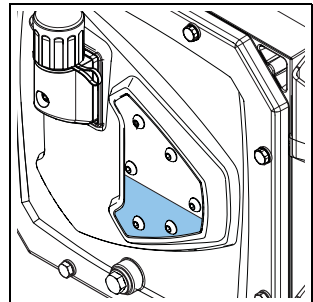
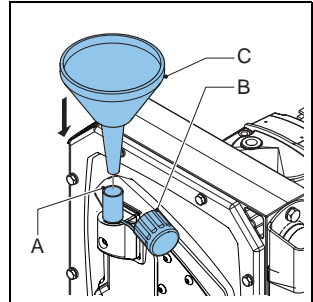
Running the pump with clean water can clean the inside of the pump hose. If a cleaning fluid is added to the water, attention must be given to its compatibility with the hose liner material, and also the temperature at which the cleaning procedure will be performed. Sometimes a cleaning sponge can be very helpful. With many products, it is necessary to clean the pump hose immediately once the pump is stopped to avoid sedimentation and/or hardening of the product within the hose that can cause damage upon restart.

8.4 Changing lubricant

1. Place a tray (A) under the drain plug in the cover of the pump. Remove the drain plug (B). Drain the lubricant from the pump housing into the tray. Place back the drain plug and tighten it.



2. The pump housing can be filled with lubricant via the breather (A) on the cover. For this purpose remove the breather cap (B) and position a funnel (C) in the breather. Pour the lubricant into the pump housing through the funnel.
3. Keep on pouring until the lubricant level has risen above the level line in the inspection window. Place back the breather cap.

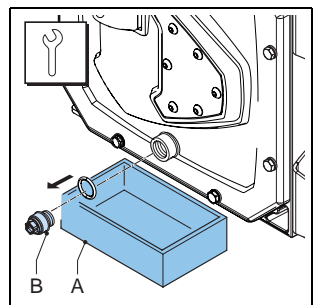


For the required quantity of lubricant, see § 11.1.4.

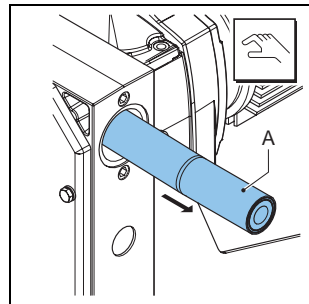
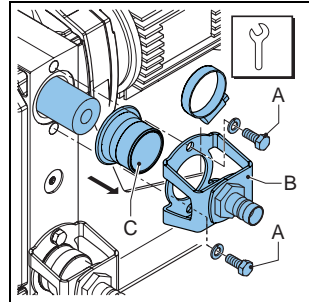
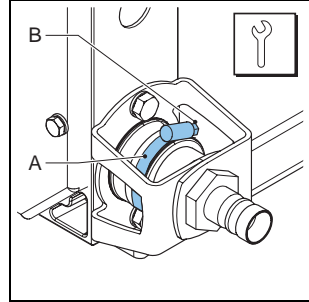
8.5 Replacing the pump hose

8.5.1 Removing the pump hose

1. Isolate the pump from the electrical supply.
2. Close any shut-off valves in the suction and discharge line to minimize product loss.
3. Place a tray (A) under the drain plug in the bottom of the pumphead. The tray must be large enough to contain the lubricant, possibly contaminated with product fluid, from the pumphead. Remove the drain plug (B). Catch the lubricant from the pump housing in the tray. Check that the breather mounted on the cover is not obscured. Place back the drain plug and tighten it.



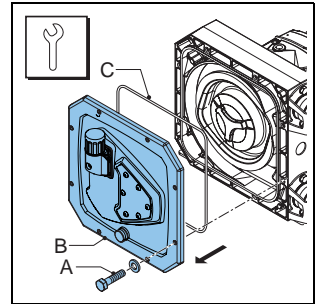
4. Disconnect the suction and discharge lines.
5. Loosen hose clamp (A) of the inlet and outlet ports by loosening bolt (B).
6. Loosen the bolts (A) of the bracket (B) and remove the bolts.
7. Pull the bracket and hose clamp from the hose. Then pull off the rubber bush (C).
Do steps 6 to 7 for both the inlet and outlet ports.
8. Switch on the electrical supply.
9. Drive out the hose (A) from the pump chamber by jogging the drive motor.



	<p>WARNING</p> <p>During jogging the drive:</p> <ul style="list-style-type: none"> - Do not stand in front of the pump ports. - Do not try to guide the hose by hand.
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8.5.2 Cleaning the pumphead

1. Isolate the pump from the electrical supply.
2. Remove the cover (B) by loosening the bolts (A).
3. Check the cover seal (C) and replace it if necessary.
4. Rinse the pumphead with clean water and remove all residues. Clean the pockets in the pump housing. Make sure that no rinsing water remains in the pumphead.
5. Check the rotor for wear or damage and replace the rotor if necessary. Also see the maintenance diagram in § 8.2.



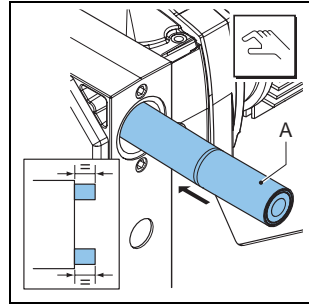
CAUTION

When the rotor is worn the compression force of the hose decreases. If the compression force is too low, this results in a loss of capacity because of the backflow of the liquid to be pumped. Backflow results in a reduction of the life of the pump hose.

6. Place back the cover and fasten the retaining bolts to the correct torque. See § 11.1.6.
7. Switch on the electrical supply to the pump.

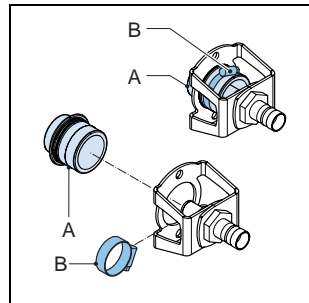
8.5.3 Fitting the pump hose

1. Clean the (new) pump hose on the outside and fully lubricate the outside with Bredel Genuine Hose Lubricant.
2. Fit the pump hose (A) via one of the ports.
3. Run the motor so that the rotor pulls the hose into the pump housing. Stop the motor when the hose sticks out equally from both sides of the pump housing.

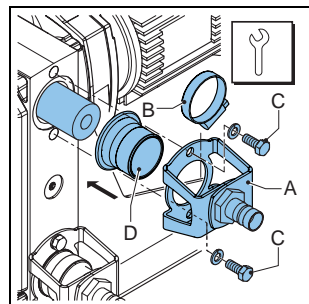


	<p>WARNING</p> <p>During jogging the drive:</p> <ul style="list-style-type: none"> - Do not stand in front of the pump ports. - Do not try to guide the hose by hand.
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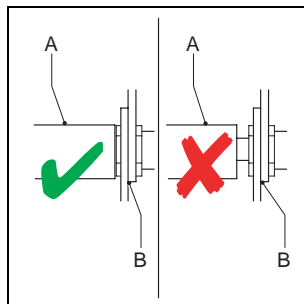
4. Check that the rubber bushes (A) are not deformed or damaged and replace them if necessary.
5. Check that the hose clamps (B) are not damaged and replace them if necessary.



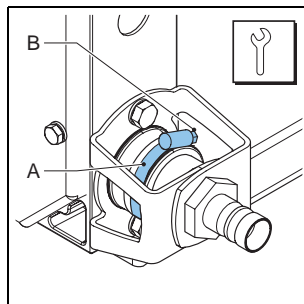
6. First fit the inlet port. Slide the rubber bush (D) over the hose. Push the bracket (A) and the hose clamp (B) over the hose together. Align the holes in the bracket with the ones at the front of the port. Position the two retaining bolts (C) and tighten them. Make sure the bolts are tightened to the correct torque. See § 11.1.6.



- Turn the rotor in such a way that the hose (A) is pressed firmly against the bracket (B).



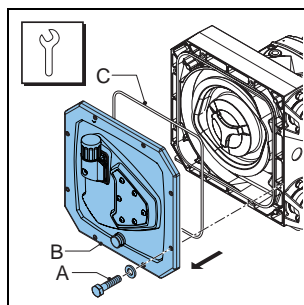
- Place the hose clamp accurately on the track in the rubber bush. Tighten the bolt (A) of the hose clamp (B). Make sure the bolt is tightened to the correct torque. See § 11.1.6.
- Now fit the other port in the same way.
- Fill the pump housing with Bredel Genuine Hose Lubricant. See § 8.4.
- Connect the suction and discharge lines.



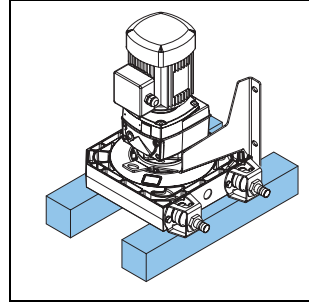
8.6 Exchanging replacement parts

8.6.1 Replacing rotor, bearings and seal ring

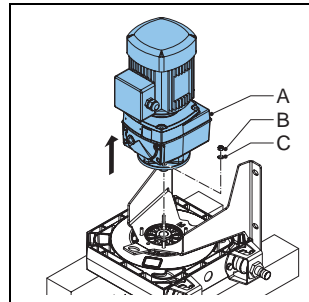
- Remove the pump hose. See § 8.5.1.
- Isolate the pump from the electrical supply.
- Remove the cover (B) by loosening the retaining bolts (A).
- Check the cover seal (C) and replace it if necessary.



5. Put the hose pump on blocks, on its side as shown. Make sure the space between the blocks is wide enough for the rotor to fall into.



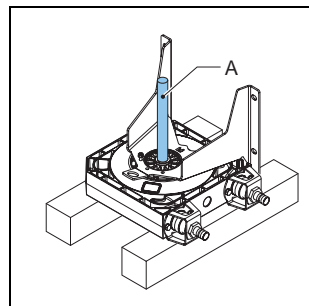
6. Remove the nuts (B), the washers (C) and the pump drive (A).



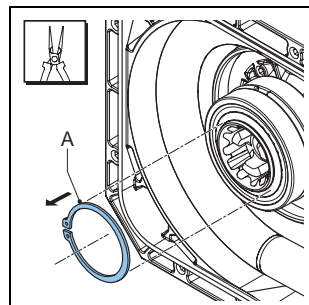
7. Put a plastic or wooden drive pin (A) on the rotor.

8. Hit the drive pin firmly with a hammer to remove the rotor.

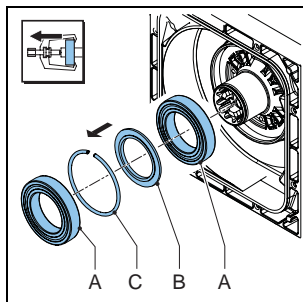
9. Put the hose pump upright on the support.



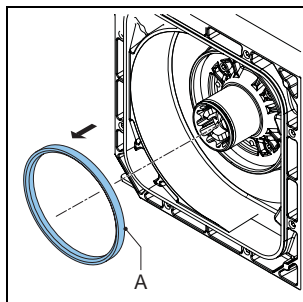
10. Dismount the circlip (A) with the correct tool.



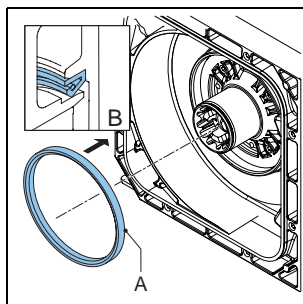
11. Dismount the bearings (A), the spacer ring (B) and the retaining ring (C) with the correct tool. Clean the hub.



12. Remove the seal ring (A). Clean and degrease the bore. The holes in the pump housing can be used to drive out the old seal.

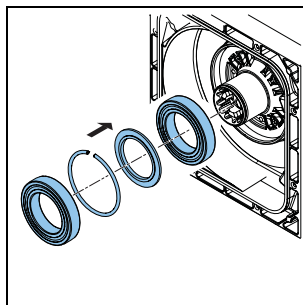


13. Fit a new seal ring (A) using good engineering practices. The seal ring must be fitted in the correct orientation (B). Make sure that the open side points to the pump cover.

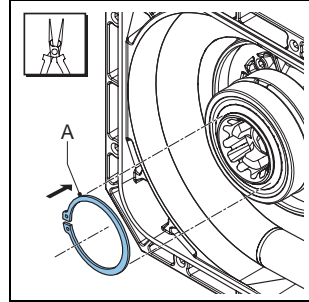


14. Slightly oil the inner ring of the (new) bearings and the seat on the hub. Fit the bearings and the rings.

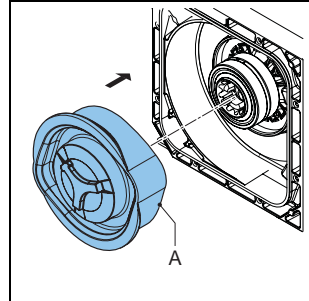
The bearings are placed on the hub with a slight interference fit. Use a pressing tool to press the bearings on the hub.



15. Mount the circlip (A).

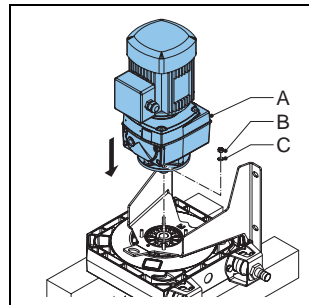


16. Fit the rotor (A). The rotor is placed on the bearings with a loose fit. Press the rotor on the hub until it clicks on the retaining ring.

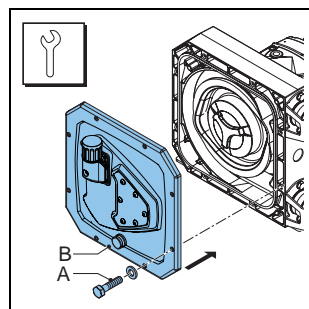


17. Put the hose pump on two blocks, on its side as shown.

18. Fit the pump drive (A) with the nuts (B) and washers (C). Make sure the coupling and rotor are correctly oriented such that they fit onto each other. Tighten to the specified torque settings. See § 11.1.6.



19. Put the hose pump upright on the support.
 20. Refit the cover (B). Make sure that the eight bolts (A) are refitted and that they are tightened in the correct order, diagonally opposite each other. See § 11.1.6.



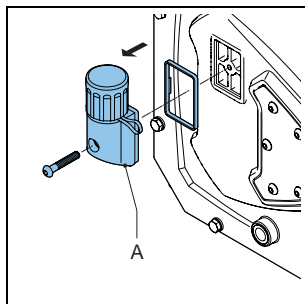
21. Switch on the electrical supply to the pump.

22. Fit the (new) pump hose. See § 8.5.3.

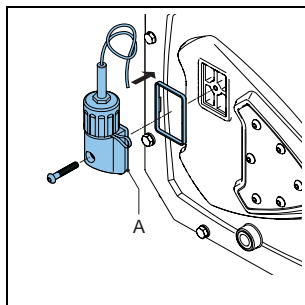
8.7 Fitting options

8.7.1 Fitting a high-level float switch

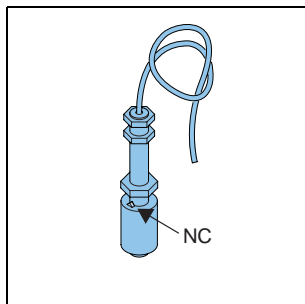
1. Dismount the standard breather (A) on the cover of the pumphead.



2. Mount the breather (A) with high-level float switch.




3. Connect the high-level float switch to the auxiliary power circuit via the 1.5 meter (5 feet) long PVC cable (2 x 0.34 mm², 2 x 22 AWG). Bear in mind that the electrical contact of the float switch is normally closed (NC). The knob is upwards for normally closed operation. When the lubricant level is (too) high the contact will open.



Specifications*

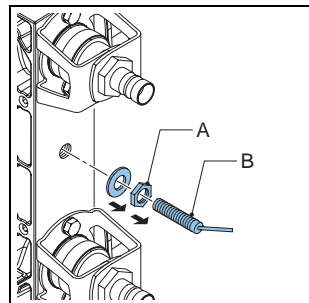
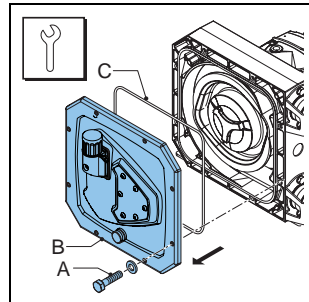
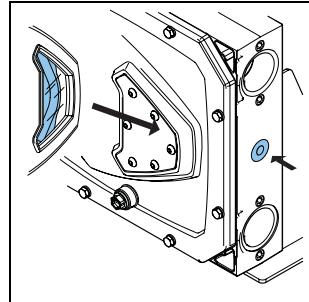
Voltage:	Max. 230 V AC/DC
Current:	Max. 2 A
Power:	Max. 40 VA

* For use in non-explosive atmospheres.

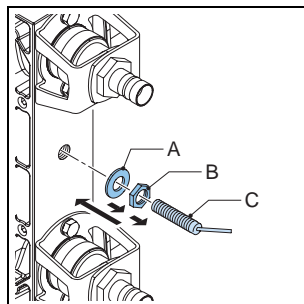
	<p>Where the float switch is constructed to stop the equipment, operating has to be arranged so that the stop function locks-out, preventing the equipment from being re-started without re-setting. Check if the float switch is mounted with the NC sign at the top.</p>
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8.7.2 Replacing the revolution counter

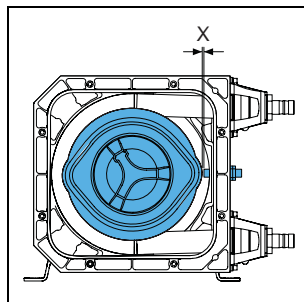
1. Jog the rotor until the pressing shoe is clearly visible through the inspection window. Now the pressing shoe faces the position of the sensor.
2. Remove the lubricant. See 8.4.
3. Remove the cover (B) by loosening the retaining bolts (A).
4. Remove the nut (A) and the old sensor (B).



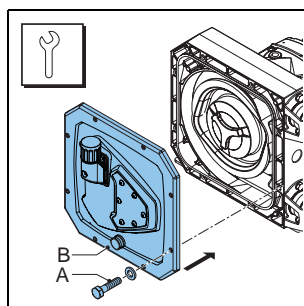
5. Mount the nut (B) and the sealing ring (A) on the new sensor (C).
6. Place the sensor (C) in the pump housing.



7. Tighten the nuts so that the distance between the sensor and the rotor (X) is between 0.75 mm (0.03 in) and 1.25 mm (0.05 in).
8. Check if the revolution counter works properly:
 - 1 The sensor needs to send signals.
 - 2 The rotor should be able to rotate freely.

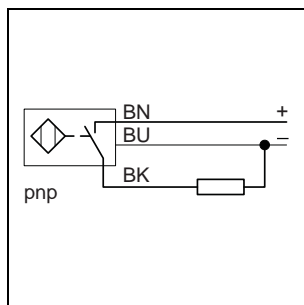


9. Refit the cover (B). Make sure that the eight bolts (A) are refitted and that they are tightened in the correct order, diagonally opposite each other. See § 11.1.6.



10. Refill the pumping house with lubricant. See 8.4.

11. Connect the sensor electrically via the 2 meter (7 feet) long PVC cable (3 x 0.34 mm², 3 x 22 AWG). See the connection scheme, right.



Specifications*

Voltage	10 ... 30 V DC
Current	Max. 200 mA

* For use in non-explosive atmospheres.

9 STORAGE

9.1 Hose pump

- Store the hose pump and pump parts in a dry area. Make sure that the hose pump and pump parts are not exposed to temperatures lower than $-40\text{ }^{\circ}\text{C}$ ($-40\text{ }^{\circ}\text{F}$) or higher than $+70\text{ }^{\circ}\text{C}$ ($+158\text{ }^{\circ}\text{F}$).
- Cover the openings of the inlet and outlet ports.
- Prevent corrosion of untreated parts. For this purpose use the correct protection or packaging.
- After a long period of standstill or storage, the static load on the pump hose may have caused permanent deformation, which will reduce the life of the pump hose. To prevent this, remove the pump hose when the pump is not going to be used for more than one month.

9.2 Pump hose

- Store the pump hose in a cool and dark room. After two years the hose material will age, which will reduce the life of the hose.

10 TROUBLESHOOTING



WARNING

Disconnect and lock the power supply to the pump drive before any work is carried out.

In case the motor is fitted with a frequency controller and has a single-phase power supply, wait two minutes to make sure that the capacitors have discharged.

If the hose pump does not function (correctly), consult the following checklist to see if you can remedy the error yourself. If you cannot, contact your Bredel representative.

Problem	Possible cause	Correction
Failure to operate.	No voltage.	Check that the supply power switch is on.
		Check the electrical supply is available at the pump.
	Stalled rotor.	Check if the pump is stalled by incorrect fitting of the hose.
		Check the VFD settings, if applicable.
	Lubricant level monitoring system has been activated.	Check if the lubricant level monitoring system has stalled the pump. Check the functioning of the lubricant level monitoring system, and check the lubricant level.

Problem	Possible cause	Correction
High pump temperature.	Non standard hose lubricant used.	Consult your Bredel representative for the correct lubricant.
	Low lubricant level.	Add Bredel Genuine Hose Lubricant. For the required amount of lubricant, see § 11.1.4.
	Fluid temperature too high.	Consult your Bredel representative about the maximum temperature range of the fluid.
	Internal friction on the hose caused by blocked or poor suction characteristics.	Check pipework/valves for blockages. Ensure that the suction pipework is as short as possible and that the diameter is large enough.
	High pump speed.	Reduce pump speed to a minimum. Consult your Bredel representative for advice on optimum pump speeds.

Problem	Possible cause	Correction
Low capacity / pressure.	Shut-off valve in the suction line (partly) closed.	Fully open the shut-off valve.
	Hose rupture or badly worn hose.	Replace the hose. See § 8.5.
	(Partial) blockage of the suction line or too little fluid on the suction side.	Ensure that the suction line is clear of blockages and that sufficient fluid is available.
	Connections and hose clamps not correctly mounted, which makes the pump suck air.	Tighten connections and hose clamps.
	The filling degree of the pump hose is too low, because the speed is too high in relation to the viscosity of the product to be pumped and the inlet pressure. The suction line can be too long or too narrow or a combination of these factors.	Consult your Bredel representative for a recommendation.

Problem	Possible cause	Correction
Vibration of the pump and pipework.	Suction and discharge lines are not secured correctly.	Check and secure pipe-work.
	High pump speed with long suction and discharge lines or high relative density or a combination of these factors.	Reduce pump speed. Reduce the line lengths on both suction and discharge where possible. Consult your Bredel representative for a recommendation.
	Too narrow diameter of suction and/or discharge line.	Increase the diameter of the suction/discharge lines.
Short hose life.	Chemical attack of the hose.	Check the compatibility of the hose material with the fluid to be pumped. Consult your Bredel representative for correct hose selection.
	High pump speed.	Reduce pump speed.
	High discharge pressures.	Maximum working pressure 800 kPa (116 psi). Check that the discharge line is not blocked, the shut-off valves are fully opened and the pressure relief valve functions properly (if present in the discharge line).
	High product temperature.	Consult your Bredel representative for correct hose selection.
	High pulsations.	Restructure the discharge and inlet conditions.

Problem	Possible cause	Correction
Hose pulled into the pump.	Insufficient or no hose lubricant in the pumphead.	Add extra lubricant. See § 8.4.
	Incorrect lubricant: no Bredel Genuine Hose Lubricant in the pumphead.	Consult your Bredel representative for the correct lubricant.
	Extremely high inlet pressure - larger than 200 kPa (29 psi).	Reduce the inlet pressure.
Lubricant leakage at bracket.	Hose blocked by an incompressible object in the hose. The hose cannot be compressed and will be pulled into the pump housing.	Remove hose, check for blockages and replace if necessary.
	Bolts of bracket loose.	Tighten to the specified torque settings. See § 11.1.6.
	Bolts of hose clamps loose.	Tighten to the specified torque settings. See § 11.1.6.
Leakage from the rear of the pump housing "Buffer zone".	Damaged seal ring.	Replace seal ring.
Lubricant leakage at cover.	Damaged seal ring.	Replace seal ring.
	Bolts not tightened.	Tighten to the specified torque settings. See § 11.1.6.
	Bolting torque too low.	Tighten to the specified torque settings. See § 11.1.6.

11 SPECIFICATIONS

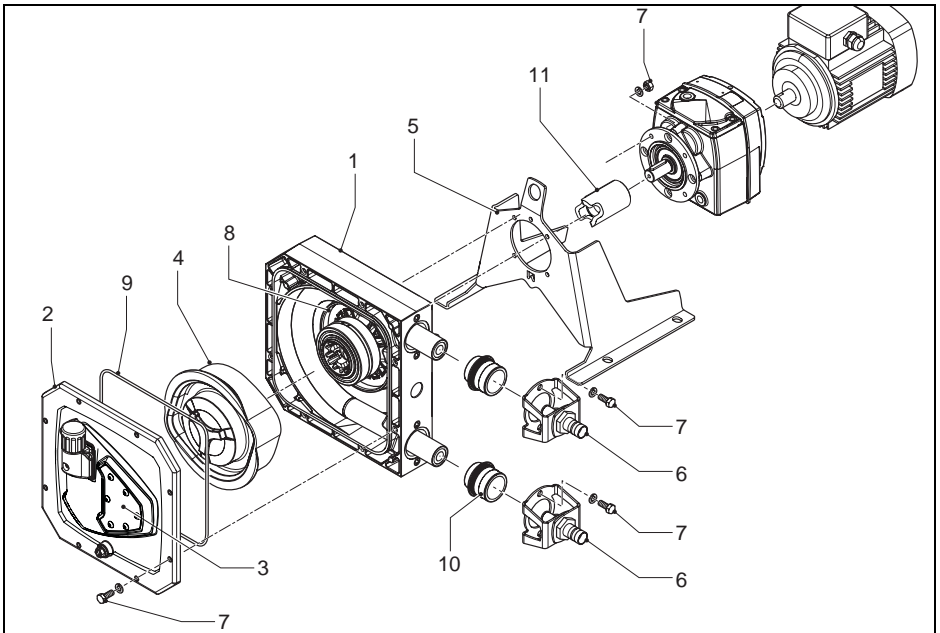
11.1 Pumphead

11.1.1 Performance

Description		Unit	APEX10	APEX15	APEX20
			Ø 10 mm	Ø 15 mm	Ø 20 mm
Max. capacity, continuous		m ³ /h	0.28	0.55	0.87
		US gpm	1.23	2.42	3.83
Max. capacity, intermittent*		m ³ /h	0.39	0.77	1.20
		US gpm	1.72	3.39	5.28
Capacity per revolution		l/rev	0.046	0.091	0.145
		US gal/rev	0.012	0.024	0.038
Max. permissible working pressure	with low-pressure rotor	kPa	400	400	400
		psi	58	58	58
	with medium-pressure rotor	kPa	800	800	800
		psi	116	116	116
Permissible ambient temperature		°C	-20 to +45		
		°F	-4 to +113		
Permissible fluid temperature		°C	-10 to +80		
		°F	+14 to +176		
Sound level at 1 m (4 ft)		dB(A)	60		

* Intermittent duty: "Let the pump stand still to cool down for at least one hour after three hours of operation".

11.1.2 Materials



Pos	Description	Material
1	Pump housing	Aluminium
2	Cover	Aluminium
3	Cover window	PMMA
4	Pump rotor	Cast-iron
5	Pump support	Galvanized steel (AISI 316 optional)
6	Bracket	AISI 316
7	Fasteners	AISI 316
8	Dynamic sealing behind the rotor	NBR
9	Cover seal	EPDM
10	Sealing bush at hose connection	EPDM
11	Coupling	Steel

11.1.3 Surface treatment


- After surface preparation, one layer of two-component acrylate is used for surface protection. Standard colour is RAL 3011.
- All galvanized parts, exclusive of mounting articles, have been provided with an electrolytic zinc layer of 15 - 20 microns (0.6 - 0.8 mil).


11.1.4 Lubricant table pump

	Unit	APEX
Lubricant	-	Bredel Genuine Hose Lubricant
Required quantity	litres	1.0
	gallons	0.26

Bredel Genuine Hose Lubricant is registered at NSF: NSF Registration N° 123204; Category Code H1. See also: www.NSF.org/USDA.

Components:		
Glycerol	(C ₃ H ₈ O ₃)	50-100% w/w
Glycol	(C ₂ H ₆ O ₂)	2.5-10% w/w
Water	(H ₂ O)	

	Consult your Bredel representative if you should require additional information with respect to the safety data sheet.
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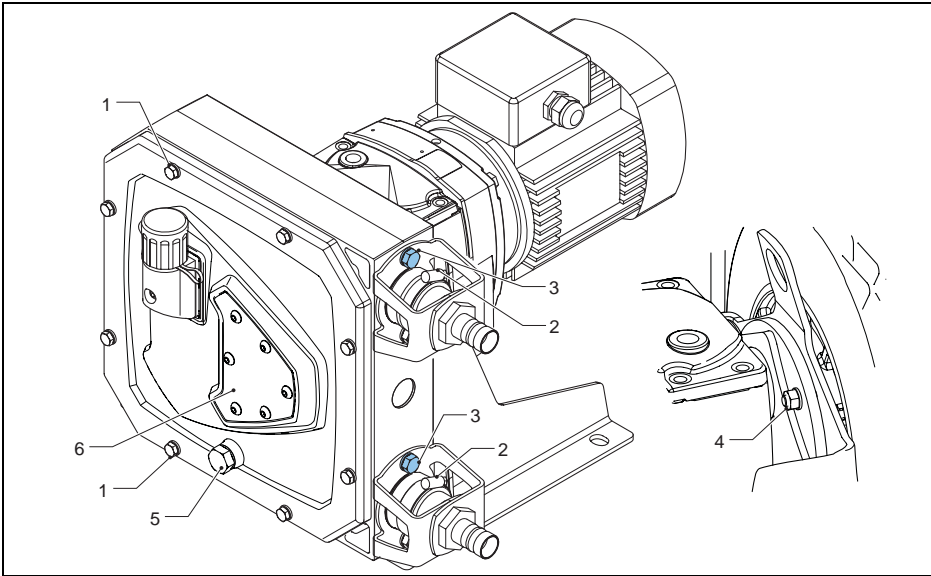
	WARNING It is the users responsibility to ensure the chemical compatibility of the fluid to be pumped with the lubricant in the pumphead. Obey the local Health and Safety regulations.
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An alternative lubricant is available based on silicone. Also compatibility with this lubricant must be checked if applied. See the chemical compatibility chart at www.wmpg.com/chemical or contact your Bredel representative for guidance.

11.1.5 Weights

Description		Unit	Weight
Pumphead (including hose, lubricant and pump support)		kg	17.6
		lbs	38.9
Pump support		kg	2.4
		lbs	5.3
Rotor		kg	4.8 ... 5.6
		lbs	10.6 ... 12.3
Hose		kg	0.5 ... 0.7
		lbs	1.1 ... 1.5
Pump cover (complete)		kg	1.8
		lbs	4.0
Coupling		kg	0.4
		lbs	0.9
Gearbox	Coaxial two stages	kg	4.7
		lbs	10.4
	Coaxial three stages	kg	4.8
		lbs	10.6
	Worm gearbox	kg	2.4
		lbs	5.3
Electric motor		kg	5.0 ... 8.3
		lbs	11.0 ... 18.3

11.1.6 Torque figures



Pos	Description	Bolt size*	Unit	Torque
1	Cover	M6x25	Nm	10
			lbf in	89
2	Hose clamp**		Nm	3
			lbf in	27
3	Bracket	M8x20	Nm	25
			lbf in	221
4	Support + Gearbox	nut M6	Nm	10
			lbf in	89
5	Drain plug	M12x15-PA6	Nm	4
			lbf in	35
6	Inspection window	M6x12	Nm	1.5
			lbf in	13

* All steel bolts are class 8.8.

** Due to creeping of the hose material, the hose clamp force initially reduces in time. If leakage starts, re-tighten the hose clamp to the specified torque level. The listed torque values apply to a new and properly greased hose clamp. Also see § 8.5.3 for extra instructions and hose clamp installation


11.2 Gearbox

Type	Coaxial gearbox with helical gears*
Number of stages	Two or three
Lubrication	Lubricated for life
Mounting position	IM 3001 (IM B5) flanged gearbox with keyed shaft in horizontal position.
Motor adapter	Integrated
Optional motor adapter	Adapter in conformance with IEC-B5 or NEMA C.

* Other gearbox types are available as option.

11.3 Electric motor

Standard electric motor design is an enclosed three-phase asynchronous motor. A thermal safety device to prevent motor overload is optional.

	In case of doubt about the local applicable regulations for the drive connection, contact your Bredel representative.
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Protection class	IP55/IK08
Insulation class	F
Increase in temperature	Within class B
Voltage/frequency	See identification plate on motor.

11.4 Variable Frequency Drive (VFD) (optional)

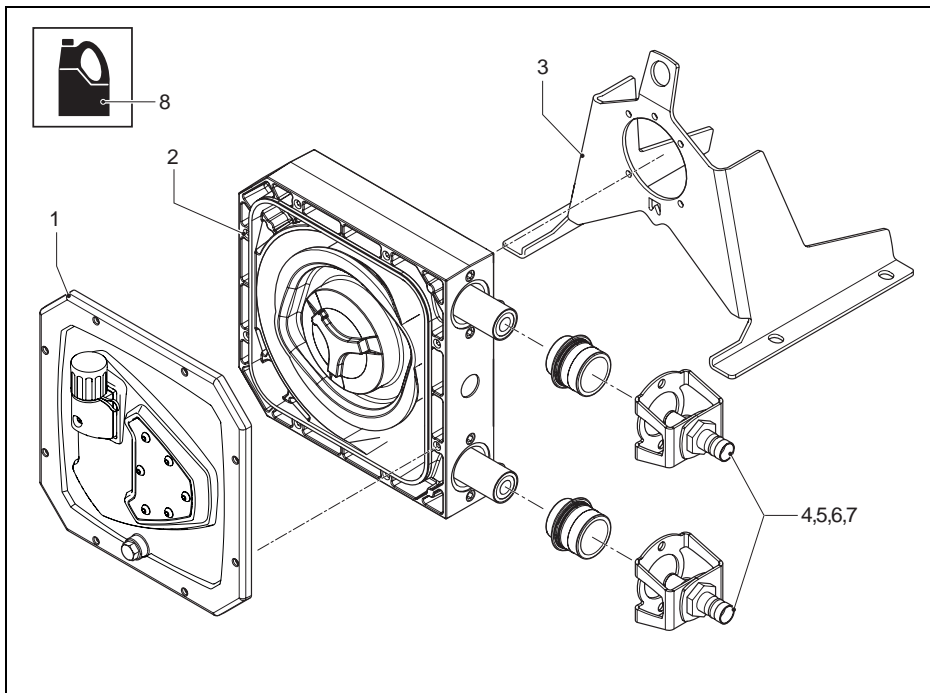
The Bredel Variable Frequency Drive (VFD) has been preprogrammed and only needs to be connected to the mains.

RFI filter	Integrated RFI filter B (industrial applications).
Control	Manual control for setting the speed and the keys for starting forward, stop and starting reverse.
Protection class	IP65
Mains power supply	There are three types available; the choice depends on the local electricity grid: <ul style="list-style-type: none"> • 200-240 V \pm 10%; 50/60 Hz \pm 5%; 1 ph • 200-240 V \pm 10%; 50/60 Hz \pm 5%; 3 ph • 400-480 V \pm 10%; 50/60 Hz \pm 5%; 3 ph

11.5 Parts list**11.5.1 Ordering parts**

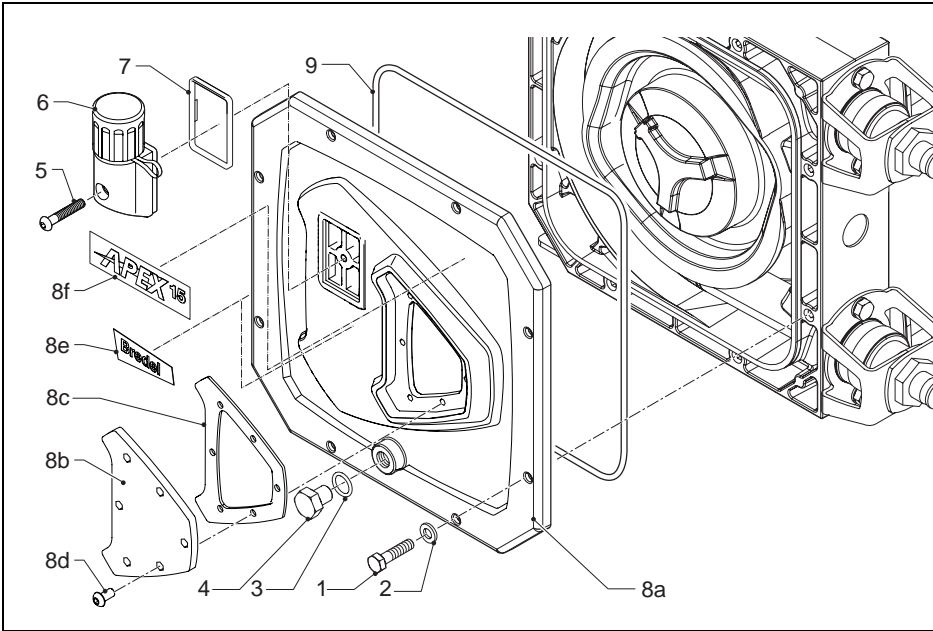
Specify the item number, description and pump size (APEX10, APEX15 or APEX20) to identify the component you need. Also specify the quantity you need.

11.5.2 Overview



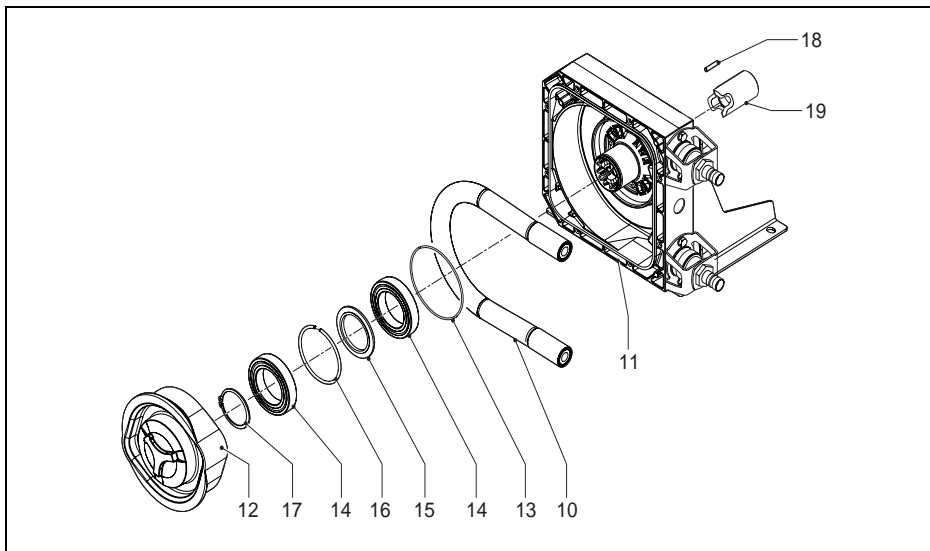
Pos.	Description
1	Cover assembly. See § 11.5.3.
2	Pumphead assembly. See § 11.5.4.
3	Pump support assembly. See § 11.5.5.
4	Barbed nipple assembly. See § 11.5.6.
5	Threaded nipple assembly. See § 11.5.7.
6	Flange assembly (1). See § 11.5.8.
7	Flange assembly (2). See § 11.5.9.
8	Lubricant. See § 11.5.10.

11.5.3 Cover assembly



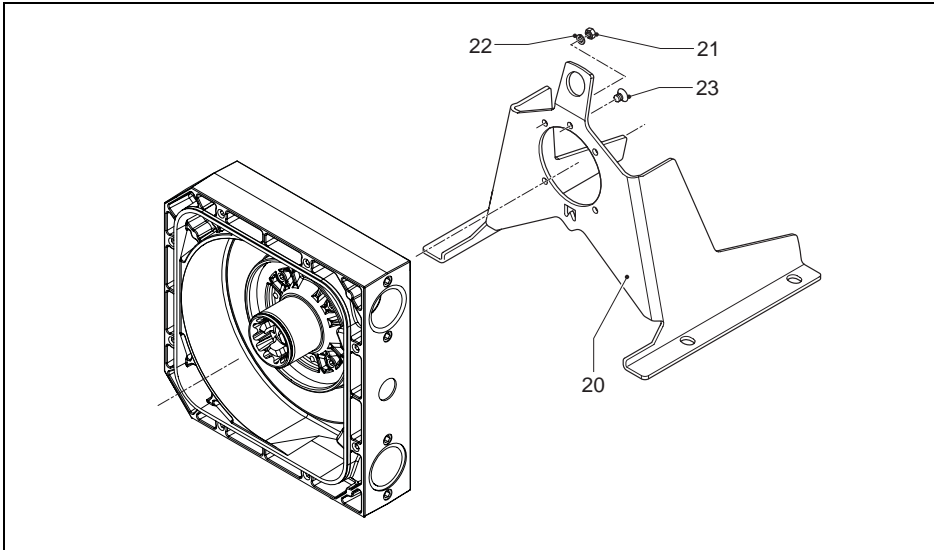
Pos.	Qty.	Description
1	8	Cover screw
2	8	Cover screw washer
3	1	Drain plug O-ring
4	1	Drain plug
5	1	Breather screw
6	1	Breather
7	1	Breather gasket
8a	1	Cover
8b	1	Inspection window
8c	1	Inspection window gasket
8d	6	Inspection window screw
8e	1	Sticker 'Breidel'
8f	1	Sticker 'APEX' (pump size specific)
9	1	Cover seal

11.5.4 Pumphead assembly



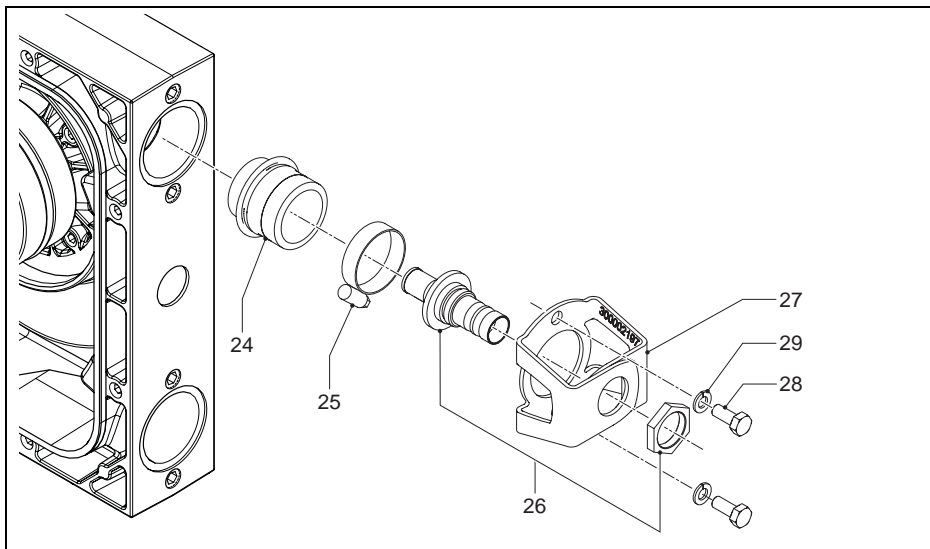
Pos.	Qty.	Description
10	1	Hose NR
	1	Hose NBR
	1	Hose F-NBR
	1	Hose EPDM
	1	Hose CSM
11	1	Pump housing
12	1	Rotor, low-pressure (L)
		Rotor, medium-pressure (M)
13	1	Seal ring
14	2	Bearing
15	1	Spacer ring
16	1	Retaining ring
17	1	Circlip
18	4	Support stud
19	1	Coupling, \varnothing 20 x 63 mm
		Coupling, \varnothing 25 x 63 mm

11.5.5 Support assembly



Pos.	Qty.	Description
20	1	Pump support
21	4	Support nut
22	4	Support nut washer
23	1	Orientation screw

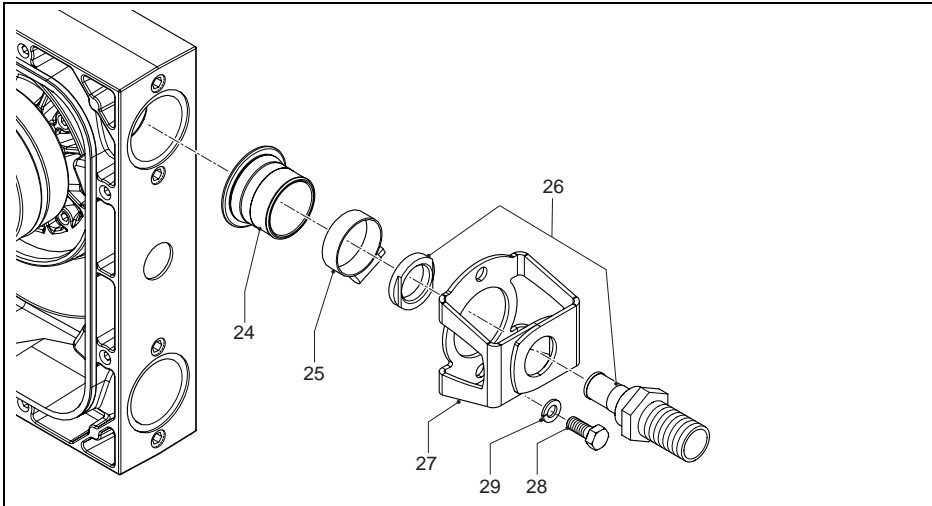
11.5.6 Barbed nipple assembly (PTFE/PDVF)



All parts differ for the APEX10, APEX15 and APEX20 except for the bracket bolt and the bracket bolt washer.

Pos.	Qty.	Description
24	2	Rubber bush
25	2	Hose clamp
26	2	Barbed nipple PTFE
		Barbed nipple PVDF
27	2	Bracket
28	4	Bracket bolt
29	4	Bracket bolt washer

11.5.7 Barbed or threaded nipple assembly (stainless steel/PP/PVC)

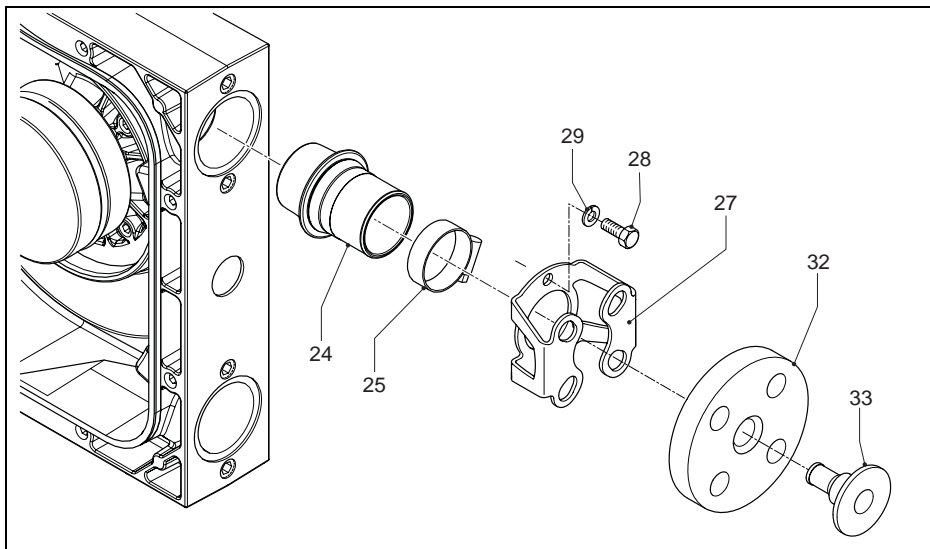


i All parts differ for the APEX10, APEX15 and APEX20 except for the bracket bolt and the bracket bolt washer.

Pos.	Qty.	Description
24	2	Rubber bush
25	2	Hose clamp
26	2	Barbed nipple stainless steel*
		Threaded nipple BSP stainless steel*
		Threaded nipple DIN 11851 stainless steel*
		Threaded nipple NPT stainless steel*
		Threaded nipple NPT PP
		Threaded nipple NPT PVC
27	2	Bracket
28	4	Bracket bolt
29	4	Bracket bolt washer

* A properly created connection between a stainless steel nipple and the pump hose is EHEDG compliant.

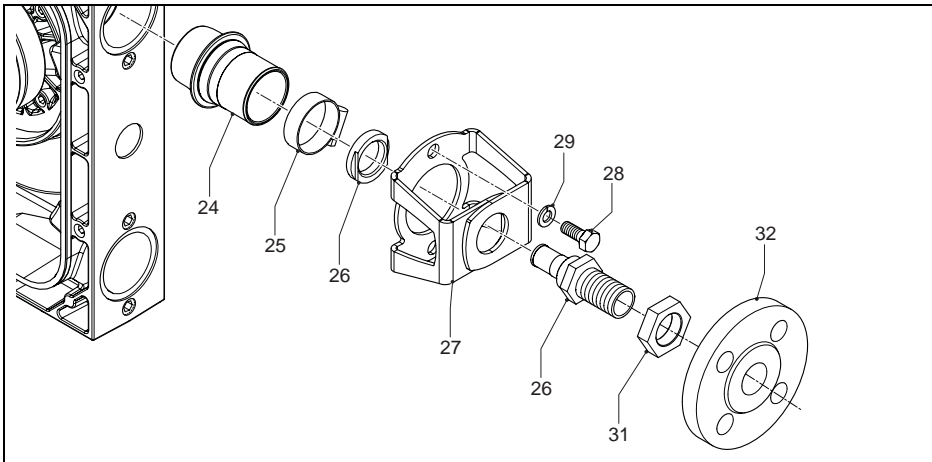
11.5.8 Flange assembly with insert with collar



All parts differ for the APEX10, APEX15 and APEX20 except for the bracket bolt and the bracket bolt washer.

Pos.	Qty.	Description
24	2	Rubber bush
25	2	Hose clamp
27	2	Flange bracket
28	4	Bracket bolt
29	4	Bracket bolt washer
32	2	Flange ASA
33	2	Insert with collar PP

11.5.9 Flange assembly with threaded nipple



i All parts differ for the APEX10, APEX15 and APEX20 except for the bracket bolt and the bracket bolt washer.

Pos.	Qty.	Description
24	2	Rubber bush
25	2	Hose clamp
26	2	Threaded nipple (BSP) stainless steel*
27	2	Bracket
28	4	Bracket bolt
29	4	Bracket bolt washer
31	2	Nipple nut
32	2	Threaded flange DIN stainless steel
	2	Threaded flange ASA stainless steel

* A properly created connection between a stainless steel nipple and the pump hose is EHEDG compliant.

11.5.10 Lubricant

Pos.	Qty.	Description
	1	1 l can Bredel Genuine Hose Lubricant

SAFETY FORM

Product Use and Decontamination Declaration

In compliance with the **Health and Safety Regulations**, the user is required to declare those substances that have been in contact with the item(s) you are returning to Watson-Marlow Bredel B.V. or any of its subsidiaries or distributors. Failure to do so will cause delays in servicing the item or in issuing a response. Therefore, **please complete this form** to make sure we have the information before receipt of the item(s) being returned. A completed copy must be attached to **the outside of the packaging** containing the item(s). You, the user, are responsible for cleaning and decontaminating the item(s) before returning them.

Please complete a separate Decontamination Certificate for each item returned. **RG/KBR no**.....

1 Company

Address

Postal code.....

Telephone Fax number

2 Product

2.1 Serial Number

2.2 Has the Product been used?
YES NO

If yes, please complete all the following paragraphs.

If no, please complete paragraph 5 only

3.4 Cleaning fluid to be used if residue of chemical is found during servicing;
a)
b)
c)
d)

3 Details of substances pumped

3.1 Chemical Names
a)
b)
c)
d)

4 I hereby confirm that the only substances(s) that the equipment specified has pumped or come into contact with are those named, that the information given is correct, and the carrier has been informed if the consignment is of a hazardous nature.

5 Signed

3.2 Precautions to be taken in handling these substances:
a)
b)
c)
d)

Name

Position

Date

3.3 Action to be taken in the event of human contact:
a)
b)
c)
d)

Note:
To assist us in our servicing please describe any fault condition you have witnessed.

.....
.....
.....

Watson-Marlow Pumps Group
37 Upton Technology Park
Wilmington, MA 01887

USA

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978 - 658 - 6168

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