# **Process valves**



#### Process valves

#### **Features and benefits**

- 90 degree process valve drains completely in three mounting positions including upside down
- Fully CIP/SIP capable for efficient cleaning and sterilizing
- Designed to easily fit into tight piping areas
- Assemblies with a Tri-Clover(R) Clamp, enabling diaphragm change-outs in under a minute
- Integral travel stops that never need adjusting
- Available valve sizes: 0.5", 1.0", 1.5", 2.0", 3.0", and 4.0"



#### **Performance**

| Process valve flow rates |                        |      |  |  |  |  |
|--------------------------|------------------------|------|--|--|--|--|
| Size                     | Cv at 1 psi (0.07 bar) |      |  |  |  |  |
| inches                   | LPM                    | GPM  |  |  |  |  |
| 0.50                     | 10.2                   | 2.7  |  |  |  |  |
| 1.00                     | 59.8                   | 15.8 |  |  |  |  |
| 1.50                     | 180                    | 48   |  |  |  |  |
| 2.00                     | 272                    | 72   |  |  |  |  |
| 3.00                     | 643                    | 170  |  |  |  |  |
| 4.00                     | 1143                   | 302  |  |  |  |  |

### **Technical specifications**

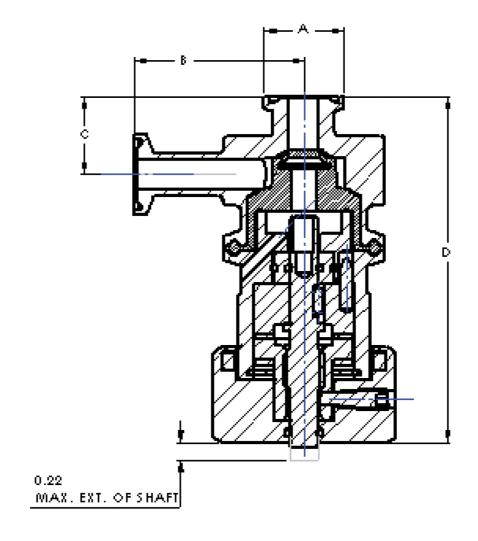
|                              | Process valves   |
|------------------------------|--|
| Mounting type                | Flush  |
| Flow rate                    | 10.2 - 1,143 l/m   |
| Flow rate                    | 2.7 - 302 USGPM  |
| Sizes                        | 0.5", 1.0", 1.5", 2.0", 3.0", 4.0"   |
| Outlet connections           | Buttweld, Sanitary flange  |
| Max. operating pressure      | 17 bar   |
| Max. operating pressure      | 250 psi  |
| Operating temperature range  | -51 to 260 °C  |
| Operating temperature range  | -60 to 500 °F  |
| Compatible actuators         | Compact pneumatic, Fail closed, Fail open, Manual  |
| Compatible diaphragms        | EPDM, PTFE, Silicone, Silicone plus, Viton   |
| Surface finish options       | Electropolished, Max 10 micro-inch Ra (0.25 μm Ra), Max 15 micro-inch Ra (0.375 μm Ra), Max 20 micro-inch Ra (0.5 μm Ra) |
| Certification and compliance | ISO 9001   |
| Standards                    | ASME BPE, CE-PED   |
| Weight                       | 0.66 - 8.25 kg   |
| Weight                       | 1.45 - 18.14 lbs   |

Temperature range depends on diaphragm material.

## **Materials of construction**

|          | Process valves   |
|----------|--|
| Material | Hastelloy C22, Polypropylene, Stainless steel 316L, Stainless steel AL-6XN |

# **Process valves dimensions**



| Size*  | A      |      | В      |      | С     |      | D - with Manual Actuator |       | D - with Pneumatic Actuator |       |
|--------|--------|------|--------|------|-------|------|--------------------------|-------|-----------------------------|-------|
| inches | mm     | in   | mm     | in   | mm    | in   | mm                       | in    | mm                          | in    |
| 0.50   | 24.89  | 0.98 | 52.83  | 2.08 | 24.38 | 0.96 | 107.95                   | 4.25  | 128.78                      | 5.07  |
| 1.00   | 50.29  | 1.98 | 64.26  | 2.53 | 32.00 | 1.26 | 133.35                   | 5.25  | 173.99                      | 6.85  |
| 1.50   | 50.29  | 1.98 | 85.09  | 3.35 | 51.05 | 2.01 | 186.44                   | 7.34  | 206.50                      | 8.13  |
| 2.00   | 64.01  | 2.52 | 82.55  | 3.25 | 44.70 | 1.76 | 186.44                   | 7.34  | 206.50                      | 8.13  |
| 3.00   | 90.93  | 3.58 | 95.50  | 3.76 | 57.40 | 2.26 | 211.84                   | 8.34  | 270.76                      | 10.66 |
| 4.00   | 118.87 | 4.68 | 117.35 | 4.62 | 90.17 | 3.55 | 283.72                   | 11.17 | 382.02                      | 15.04 |

# Weights

| Size   | Valve Body |       | Total Weight with Manual Ac | tuator | Total Weight with Pneumatic Actuator |       |  |
|--------|------------|-------|-----------------------------|--------|--------------------------------------|-------|--|
| inches | kg         | lb    | kg                          | lb     | kg                                   | lb    |  |
| 0.50   | 0.66       | 1.45  | 1.59                        | 3.50   | 1.45                                 | 3.20  |  |
| 1.00   | 1.34       | 2.95  | 3.25                        | 7.15   | 3.64                                 | 8.00  |  |
| 1.50   | 2.68       | 5.90  | 5.66                        | 12.45  | 6.48                                 | 14.25 |  |
| 2.00   | 2.81       | 6.18  | 5.79                        | 12.73  | 6.60                                 | 14.53 |  |
| 3.00   | 4.98       | 10.95 | 8.16                        | 17.95  | 15.77                                | 34.70 |  |
| 4.00   | 8.25       | 18.14 | 16.65                       | 36.64  | 33.43                                | 73.54 |  |

### **Product codes**

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