


621 Trio



Declarations

Declaration of conformity 	<i>When this pump unit is used as a stand alone pump it complies with: Machinery Directive 98/37/EC EN60204-1, Low Voltage Directive 73/23/EEC EN61010-1, EMC Directive 89/336/EEC EN50081-1/EN50082-1.</i>
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Declaration of Incorporation	<i>When this pump unit is to be installed into a machine or is to be assembled with other machines for installations, it must not be put into service until the relevant machinery has been declared in conformity with the Machinery Directive 98/37/EC EN60204-1.</i>
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Two year warranty

Watson-Marlow Limited warrants, subject to the conditions below, through either Watson-Marlow Limited, its subsidiaries, or its authorised distributors, to repair or replace free of charge, including labour, any part of this product which fails within two years of delivery of the product to the end user. Such failure must have occurred because of defect in material or workmanship and not as a result of operation of the product other than in accordance with the instructions given in this manual.

Conditions of and specific exceptions to the above warranty are:

- Consumable items such as tubing and rollers are excluded.
- Products must be returned by pre-arrangement carriage paid to Watson-Marlow Limited, its subsidiaries, or its authorised distributor.
- All repairs or modifications must have been made by Watson-Marlow Limited, its subsidiaries, or its authorised distributors or with the express permission of Watson-Marlow Limited, its subsidiaries, or its authorised distributors.
- Products which have been abused, misused, or subjected to malicious or accidental damage or electrical surge are excluded.

Warranties purporting to be on behalf of Watson-Marlow Limited made by any person, including representatives of Watson-Marlow Limited, its subsidiaries, or its distributors, which do not accord with the terms of this warranty shall not be binding upon Watson-Marlow Limited unless expressly approved in writing by a Director or Manager of Watson-Marlow Limited.

Information for returning pumps

Equipment which has been contaminated with, or exposed to, body fluids, toxic chemicals or any other substance hazardous to health must be decontaminated before it is returned to Watson-Marlow or its distributor.


A certificate included at the rear of these operating instructions, or signed statement, must be attached to the outside of the shipping carton.

This certificate is required even if the pump is unused. If the pump has been used, the fluids that have been in contact with the pump and the cleaning procedure must be specified along with a statement that the equipment has been decontaminated.

Safety

In the interests of safety, this pump and the tubing selected should only be used by competent, suitably trained personnel after they have read and understood this manual, and considered any hazard involved.

Any person who is involved in the installation or maintenance of this equipment should be fully competent to carry out the work. In the UK this person should also be familiar with the Health and Safety at Work Act 1974.

	<i>Fundamental work with regard to lifting, transportation, installation, starting-up, maintenance and repair should be performed by qualified personnel only. Make absolutely sure that no voltage is applied at all whilst work is being carried out on the geared motor. The motor must be secured against accidental start up.</i>
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500 and 600 series close coupled pumps

Details on the use, operation, maintenance and spare parts for the 500 and 600 series close coupled pumps can be found in the accompanying manual PB 0279.

Trio close coupled pump operating instructions

Trio close coupled pumps combine a pumphead, motor/ gearbox and integral inverter into a robust IP55 pump.



500 and 600 series Trio close coupled pumps



This equipment contains hazardous voltages (at mains potential) inside the pump. If access is required, turn the power off and wait one minute so that the dc-link capacitors can discharge. Some parameter settings can start the motor automatically after a mains failure. The Trio inverter is not to be used as an emergency stop mechanism, a circuit breaker must be used.

Wiring connection details

Remove the four M4 cross head screws on the Trio's cover to access the electrical terminals (see Fig. 2).

Note: A 'drip loop' is recommended when connecting the mains and control cables (see Fig. 1).



Fig. 1 Connecting mains cables and control cable with a drip loop.



The printed circuit board is particularly sensitive to static electricity. For this reason, avoid touching the boards or components with your hands or metal objects.

Mains cable connections

Ensure that the power source supplies the correct voltage and is designed for the rated current. Use a circuit-breaker with a 10A current rating between the power supply and Trio. Use Class 1 60/75°C copper wire only with a cross sectional area of 1mm. If crimp terminals are used they must be insulated. If crimps are not used, the strip length must not exceed 5mm. Feed the power cable into the inverter via the gland hole nearest to the motor shaft using a PG16 gland. Connect the power leads to terminals L1, L2 and the separate earth. Use a 4-5mm cross head screwdriver to tighten the terminal screws.

- 1 Mains connector
- 2 OPM2 Hand Held controller connector
- 3 Control terminal 1
- 4 Control terminal 12
- 5 JP305 - JP302
- 6 JP300 - JP301
- 7 LED (green)
- 8 LED (yellow)
- 9 Internal Potentiometer R314

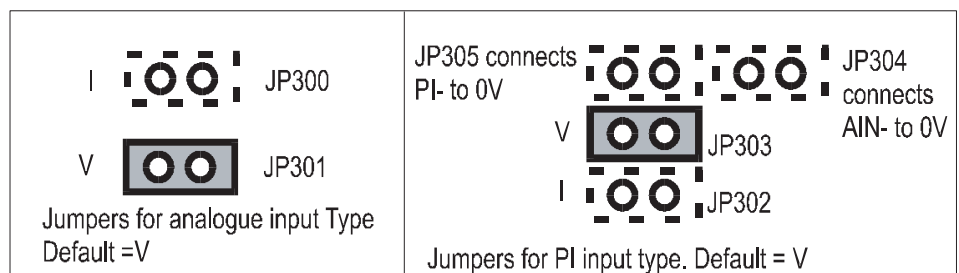
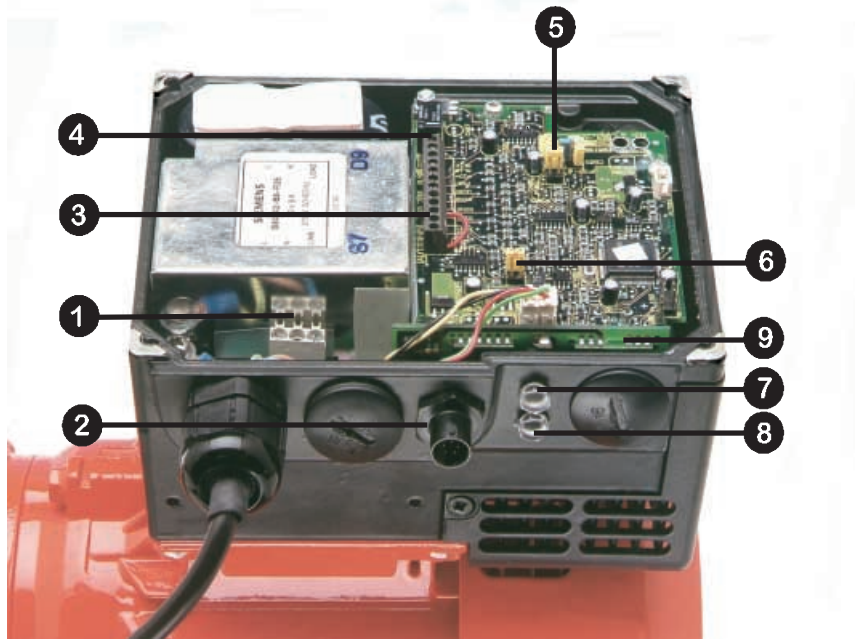


Fig 2. Electrical connection drawing

	<p>Ensure that the following tightening torques are used: Access cover retaining screws: 2.5Nm, Gland hole covers: 1.0Nm, Mains connector screws: 1.0Nm, Control connector PL700: 0.4Nm. Check the supply voltage is correct for the inverter used by referring to the rating label.</p>
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Control cable connections

	<p>The control and power supply cables (max 1mm diameter) must be laid separately. They must not be fed through the same cable conduit/ trunking.</p>
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Use screened cable for the control lead.

Feed the control cable into the inverter via the appropriate gland hole (see Fig. 2). Connect the control wires in accordance with the information in Fig. 3 and 4 (also see Fig. 1).

IMPORTANT: A wire link will have been factory fitted between control terminals 5 (DIN1) and 1 (P10+) to enable the Trio to operate when control potentiometer R314 is used. The wire link must be removed when operation via a run/ stop switch is required.

Note that the optional potentiometer fitted as an analogue set point shown in Fig. 3 assumes that jumper JP304 is connecting 0V (pin 2) to AIN- (pin 4). Also, P15+ can be used as an alternative to P10+ for the digital inputs.

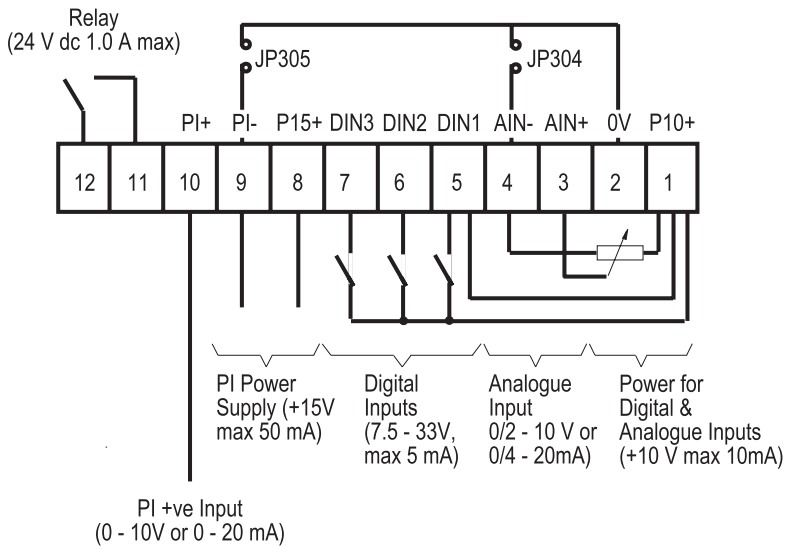


Fig. 3: Control Terminal Connections

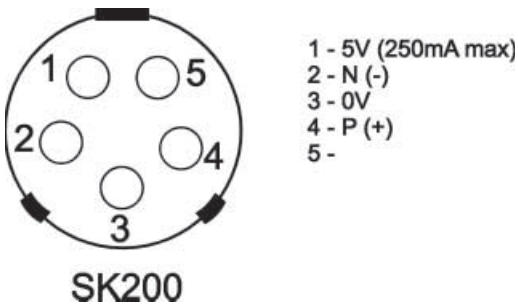


Fig. 4: Control wire connections

Refit the cover and tighten the four securing screws.

Operating Information



The equipment must not be switched on until after its cover has been fitted and the cover screws have been tightened to the correct torque. (see fig 2.) When using the external analogue control the jumpers (Fig 2) must be correctly set and the analogue signal type selected (PO23) before enabling the analogue input with P006. If this is not done, the motor may start without warning.



The inverter does not have a mains power switch and is therefore live when the mains supply is connected. When supplied, the inverter has a frequency setpoint range of between 5Hz and 50Hz.

Basic Operation

1. Using the internal potentiometer

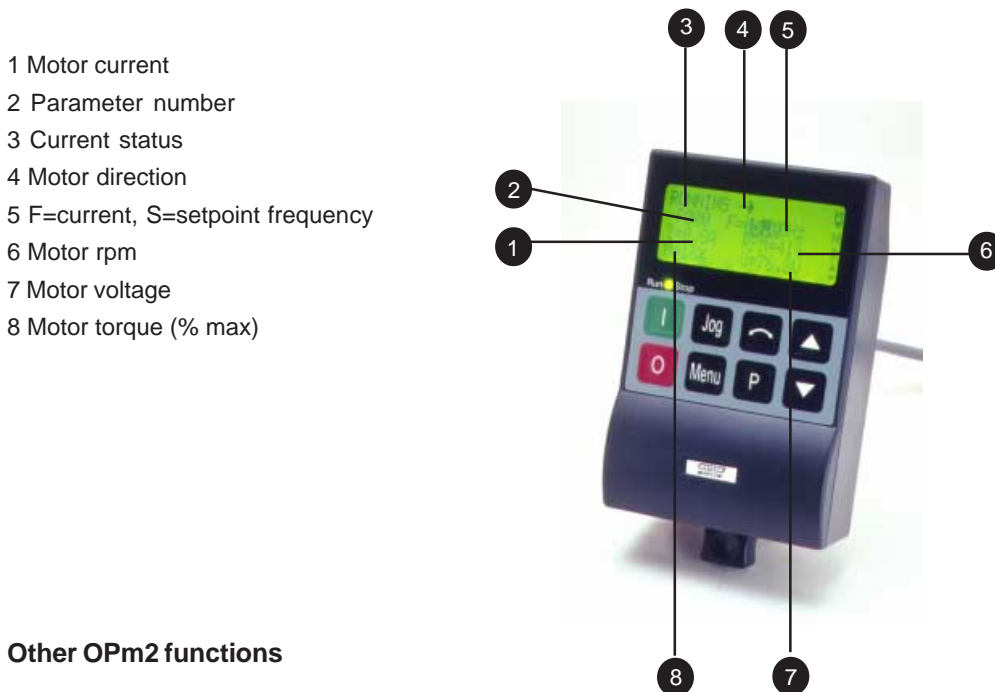
- The Trio is pre-set for forward rotation. For reverse rotation move the link from DIN1 (pin 5) and P10+ (pin 1) to DIN2 (pin 6) and P10+ (pin 1) on the control cable connector (see Figs. 2 and 3).
- Apply mains power. The green and yellow LEDs will illuminate to show that power is applied. Turn potentiometer R314 (accessed by removing the right hand gland hole cover (see Fig. 2) fully counter-clockwise, otherwise the Trio cannot be started.
- Turn the potentiometer clockwise until the yellow LED extinguishes. This indicates that power is now applied to the motor. Continue turning clockwise to increase the speed of the motor.
- Turn the potentiometer counter-clockwise to reduce the speed of the motor. Turning the potentiometer fully counter-clockwise will slow the motor to a complete stop and both LEDs will be illuminated (STANDBY mode).

2. Using the Watson-Marlow external potentiometer (when fitted):

- (1) Apply mains power.
- (2) Start the motor using the I/O switch and adjust the potentiometer to obtain the desired speed.
- (3) Reverse the direction of rotation using the ↺↻ switch.

3. Using the OPm2 hand held controller to select a set running speed

- (a) Plug the OPm2 hand held controller into the Trio (see Fig. 1)
- (b) Select the required language using the up key ▲ and down key ▼ and then press **P** (this screen only appears the first time the OPm2 is plugged in).
- (c) To select the required running frequency: Press **P** and then **s** to parameter P005, Press **P**, then ▲ or ▼ to alter the default setpoint (default value = 50Hz), Press **P** to store.
- (d) Press ▲ to parameter P006. Change to 0 to specify digital input.
- (e) Press ▲ to parameter P007. Change to 1 to enable the OPm2.
- (f) Press the Menu button and then select OPERATE using the **P** button.
- (g) Press the ON (**I**) button on the OPm2. The inverter will now run at the frequency set by P005. Adjust the frequency using the ▲ and ▼ keys.
- (h) Adjust other parameters as required to suit operating conditions (see parameter summary list at rear of manual).



Other OPm2 functions

The parameter settings required can be entered using the three buttons (**P** ▲ and ▼) on the front panel.

The parameter numbers and values are indicated on the LED display.

Pressing the **Jog** button while the inverter is stopped causes it to start and run at the preset jog frequency factory preset 5Hz. The inverter stops as soon as the button is released. Pressing this button while the inverter is running has no effect. Disabled if P123 = 0.

- Press **I** to start the inverter. Disabled if P121 = 0
- Press **0** to stop the inverter.
- Press ↺↻ to change the direction of rotation of the motor. REVERSE is indicated by a minus sign (values <100) or a flashing decimal point (values > 100). Disabled if P122 = 0.
- Press ▲ to INCREASE frequency. Used to change parameter numbers or values to higher settings during the parameterisation procedure. Disabled if P124 = 0.
- Press ▼ to DECREASE frequency. Used to change parameter numbers or values to lower settings during the parameterisation procedure. Disabled if P124 = 0.
- **P** Press the access parameters. Disabled if P051 - P053 = 14 when using digital inputs.

Note: If the motor does not run after parameters have been changed accidentally, reset the inverter to the factory default parameter values by setting parameter **P944** to **001** and then pressing **P**.

4. Using external analogue control

- (a) Remove the four M5 cross-head screws on the inverter's cover to access the electrical terminals (see Fig.2).
- (b) Connect a 4.7 kW potentiometer to the control terminals as shown in Fig. 3 or apply a 0 - 10 V signal between pin 2 (0V) and pin 3 (AIN+). In both cases, position jumper JP304 to connect 0V to AIN-.
- (c) Ensure that a link is fitted between pin 5 (DIN1) and pin 1 (P10+).
- (d) Check that voltage input is selected by ensuring that the jumper is fitted to JP301 (Fig 2).
- (e) Refit the cover, tighten the cover screws to the correct torque and then apply mains power to the inverter.
- (f) Turn the external potentiometer (or adjust the analogue control voltage) until the desired frequency is achieved. The unit will not switch on until a minimum of 2 V has been applied.
- (g) Turning the potentiometer counter-clockwise or adjusting the analogue control voltage below 2 V will slow the motor to a stop.

Note: The frequency set by the external voltage is added to the frequency set by the internal potentiometer. A run/stop switch can be used to start and stop the motor, or the direction of rotation can be changed by connecting the link to DIN2 instead of DIN1.

5. Remote control using pre-set frequencies

For basic startup configuration, proceed as follows:

- (a) Remove the four M5 cross head screws on the inverter's cover to access the electrical terminals (see Fig. 2 and 3).
- (b) Remove the link between pin 5 (DIN1) and pin 1 (P10+).
- (c) Connect pin 5 (DIN1) pin 1 (P10+) via a simple on/off switch. This sets up the inverter for clockwise rotation (default). If counter-clockwise operation is required, connect a switch between control terminals 6 and 1.
- (d) Connect the OPm2 and set parameter P005 to the desired frequency setpoint.
- (e) Set parameter P006 to 000 to specify digital setpoint.
- (f) Set the external on/off switch to on. The inverter will now run at the frequency set by P005.

6. Remote control using RS485

Up to 31 Trios can be controlled via a 2-wire bi-directional RS485 serial link connected to the control terminals (see Fig 2 and 3), or the OPm2 socket on the side of the Trio. Baud rate 1200 to 19200 (set by parameter P092), serial line time-out 0-240 seconds (parameter P093).

Safety

Minimum speed running

The minimum safe speed to run the TRIO is 5Hz.

Fault finding

If the motor does not start up check the LEDs on the side of the inverter:

LED State	TRIO Status	
Green	Yellow	
ON	ON	Mains power on, inverter not running (STANDBY)
ON	OFF	Inverter running, as control commands (ON)
Flashing	Flashing	Current limit warning
Flashing	ON	Inverter over temperature
ON	Flashing	Motor over temperature
OFF	ON	Other fault (e.g. tripped)
OFF	Flashing	Mains under voltage
OFF	OFF	Mains supply fault (e.g. faulty external switch)

If a fault occurs: switch off, disconnect and then reconnect the power, and then switch on again. Switch off if the fault condition persists. Trips can be reset by connecting a switch to DIN3 (Fig. 2 and 3).

If a warning occurs: switch off, disconnect and reconnect the power and then switch on again. If the fault/warning persists, further investigation requires an OPm2 or a serial link connection.

If the OPm2 display shows a fault code, refer to Fault Codes.

Fault Codes

In the event of a failure, the inverter switches off and a fault code can be viewed on the OPm2 display. The last fault that occurred is stored in parameter P930. e.g. '0003' indicates that the last error was F003.

Fault Code	Cause	Corrective Action
F001	Over voltage	Check whether supply voltage is within the limits indicated on the rating plate. Increase the ramp down time (P003). Check whether the required braking power is within the specified limits.
F002	Over current	Check whether the motor power corresponds to the inverter power. Check the motor for short-circuits and earth faults. Check whether the motor parameters (P081 - P085) correspond with the motor being used. Check the stator resistance (P089). Increase the ramp-up time (P002). Reduce the boost set in P078 and P079. Check whether the motor is obstructed or overloaded.
F003	Overload	Check whether the motor is overloaded.
F005	Inverter over temperature (internal PTC)	Check that the ambient temperature is not too high. Check that the air inlet and outlet are not obstructed.
F008	USS protocol timeout	Check the serial interface. Check the settings of the bus master and P091 - P093. Check whether the timeout interval is too short (P093).
F010	Initialisation fault/ Parameter loss*	Check the entire parameter set. Set P009 to '0000' before power down.
F011	Internal interface fault*	Switch off power and switch on again.
F012	External trip (PTC)	Check if motor is overloaded.
F013	Programme fault*	Switch off power and switch on again.
F018	Auto-restart after fault	Automatic re-start after fault (P018) is pending. WARNING: The inverter may start at any time.
F030	PROFIBUS link failure	Check the integrity of the link.
F031	Option module to link failure	Check the integrity of the link.
F033	PROFIBUS configuration error	Check the PROFIBUS configuration.
F036	PROFIBUS module watchdog trip	Replace PROFIBUS module.
F074	Motor over temperature by I ² t calculation	Check that the motor current does not exceed the value set in P083.
F106	Parameter fault P006	Parameterise fixed frequency(ies) and/or motor potentiometer on the digital inputs.
F112	Parameter fault P012/P013	Set parameter P012 < P013.
F151-F153	Digital input parameter fault	Check the settings of digital inputs P051 to P053.
F188	Automatic calibration failure	Motor not connected to inverter - connect motor. If the fault persists, set P088 = 0 and then enter the stator resistance of the motor into P089 manually.
F201	P006 = 1 while P201 = 2	Change parameter P006 and/or P201.
F212	Parameter fault P211/P212	Set parameter P211 < P212.

* Ensure that the wiring guidelines to minimise the effects of EMI have been complied with.

When the fault has been corrected the inverter can be reset. To do this press button P twice (once to display P000 and the second time to reset the fault), or erase the fault via a binary input (see parameters P051 - P053) or via the serial interface.

Warning Codes

In the event of a warning, the inverter display will flash. The last warning to occur is stored in parameter P931.

Warning	Cause	Corrective action
002	Current limit active	Check whether the motor power corresponds to the inverter power. Check that the cable length limits have not been exceeded. Check motor cable and motor for short-circuits and earth faults. Check whether the motor parameters (P080-P085) correspond with the motor being used. Check the stator resistance (P089). Increase the ramp start up time (P002). Reduce the boost set in P078 and P079. Check whether the motor is obstructed or overloaded.
003	Voltage slip active	
004	Slip limit exceeded.	
005	Inverter overtemperature (heatsink)	Check that the ambient temperature is not too high. Check that the air inlet and outlet are not obstructed. Check that the inters integral fan is working.
006	Motor over-temperature	Check if motor is overloaded. Check that P087 has not been set to 1 without a PTC being connected.
010	Use power supply- current limit	
018	Auto re-start after fault (P018) is pending	WARNING: The inverter may start at any time.
075	Braking resistor-hot	

System Parameters

Note: In the following parameter table:

- Indicates parameters that can be changed during operation.
- ☆☆☆ Indicates that the value of this factory setting depends on the rating of the inverter.

If parameters are changed accidentally, all parameters can be reset to their default values by setting parameter **P944** to **1** and then pressing **P**.

Parameter	Function	Default	Your setting
P001	Operating display	-	
P001 ●	Display mode	0	
P002 ●	Ramp up time (seconds)	10.00	
P003 ●	Ramp down time (seconds)	25.00	
P004 ●	Smoothing (seconds)	0.0	
P005 ●	Digital frequency setpoint (Hz)	50.00	
P006	Frequency setpoint source selection	1	
P007	Keypad control	0	
P009 ●	Parameter protection setting	0	
P011	Frequency setpoint memory	0	
P012 ●	Minimum motor frequency (Hz)	0.00	
P013 ●	Maximum motor frequency (Hz)	50.00	
P014 ●	Skip frequency 1 (Hz)	0.00	
P015 ●	Automatic restart after mains failure	0	
P016 ●	Start on the fly	0	
P017 ●	Smoothing type	1	
P018 ●	Automatic restart after fault	0	
P019 ●	Skip frequency bandwidth (Hz)	2.00	
P020	Flying start ramp time (seconds)	25.0	
P021 ●	Minimum analogue frequency (Hz)	0.00	
P022 ●	Maximum analogue frequency (Hz)	50.00	
P051	Selection control function (DIN1 - terminal 5) fixed frequency 3 or binary fixed frequency bit 0	1	
P052	Selection control function (DIN2 - terminal 6) fixed frequency 2 or binary fixed frequency bit 1	2	

Parameter	Function	Default	Your setting
P053	Selection control function (DIN3 - terminal 7) fixed frequency 1 or binary fixed frequency bit 2	1	
P071 ●	Slip compensation (%)	0	
P072 ●	Slip limit (%)	500	
P073 ●	DC injection braking (%)	0	
P074 ●	1 st motor derating	1	
P076 ●	Pulse frequency	0	
P077	Control mode	0	
P078 ●	Continuous boost (%)	50	
P079 ●	Starting boost (%)	0	
P081	Nominal frequency for motor (Hz)	☆☆☆	
P082	Nominal speed for motor (RPM)	☆☆☆	
P083	Nominal current for motor (A)	☆☆☆	
P084	Nominal voltage for motor (V)	☆☆☆	
P085	Nominal power for motor (kW/hp)	☆☆☆	
P086 ●	Motor current limit (%)	150	
P087	Motor PTC enable	0	
P088	Automatic calibration	0-1	
P089 ●	Stator resistance (W)	☆☆☆☆	
P091 ●	Serial link slave address	0	
P092 ●	Serial link baud rate	6	
P093 ●	Serial link timeout (seconds)	0	
P094 ●	Serial link nominal system setpoint (Hz)	50.00	
P095 ●	USS compatibility	0	
P140	Most recent fault code	-	
P141	Most recent fault code -1	-	
P142	Most recent fault code -2	-	
P143	Most recent fault code -3	-	
P151 ●	Green LED function	4	
P152 ●	Yellow LED function	5	
P201	PI closed loop mode	0	
P211 ●	0% setpoint	0.00	
P212 ●	100% setpoint	100.00	
P220	PI frequency cut-off	0	
P930	Most recent fault code	-	
P931	Most recent warning type	-	
P944	Reset to factory default settings	0	

Product use and decontamination declaration

In compliance with the **UK Health & Safety at Work Act** and the **Control of Substances Hazardous to Health Regulations** you, the user are required to declare the substances which have been in contact with the product(s) you are returning to Watson-Marlow or any of its subsidiaries or distributors. Failure to do so will cause delays in servicing the product. Therefore, **please complete this form** to ensure that we have the information **before** receipt of the product(s) being returned. **A FURTHER COPY *MUST BE ATTACHED TO THE OUTSIDE OF THE PACKAGING CONTAINING THE PRODUCT(S)***. You, the user, are responsible for cleaning and decontaminating the product(s) before returning them.

Please complete a separate Decontamination Certificate for each pump returned.

RGA No:

1 Company

Address

Postcode

Telephone

Fax Number

2 Product

3.4 Cleaning fluid to be used if residue of chemical is found during servicing;

2.1 Serial Number

(a)

2.2 Has the Product been used?

(b)

YES		NO	
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(c)

(d)

If yes, please complete all the following Sections

If no, please complete Section 5 only

3 Details of substances pumped

4 I hereby confirm that the only substances(s) that the equipment specified has pumped or come into contact with are those named, that the information given is correct, and the carrier has been informed if the consignment is of a hazardous nature.

3.1 Chemical names:

(a) 5 Signed

(b) Name

(c) Position

(d) Date

3.2 Precautions to be taken in handling these substances:

(a)

(b) Note: To assist us in our servicing please describe any fault condition you have witnessed.

(c)

(d)

3.3 Action to be taken in the event of human contact:

(a)

(b)

(c)

(d)